CHAIR COMPONENTS JUST ASK









CHAIR COMPONENTS

CONTENTS

BASES	4	FOAM PARTS	130
FOOT RESTS	32	UPHOLSTERED PARTS	158
DISC BASES	38	WOODEN PARTS	174
GAS CYLINDERS	42	POSITION & SUPPORT	178
CASTORS	54		
GLIDES	60	MIX & MATCH PU PARTS	126
MECHANISMS	62	MIX & MATCH FOAM PARTS	152
FLEXLINE	86		
ARM RESTS	94	ABOUT ACP	180
POLYURETHANE PARTS	104	GAS SPRINGS & DAMPERS	182

IXION





IXION

SIZES ø 520 mm ø 600 mm ø 660 mm ø 720 mm





Ixion owes its existence by a continued market demand for this type of base. We can therefore say that the Ixion is designed by and for our customers. Ever since its introduction Ixion is a resounding success. And with good reason! The striking design is powerful in its simplicity and a real eye catcher. The profile is completely seamless and the core of this star base is beautifully flattened. In addition, the solid construction provides a sence of ease and comfort.

- + unique design
- + no ribs
- + flat center
- + available in 4 sizes
- + polished or black aluminum (white or ppc on request)

POLISHED	BLACK	Α	C	Р	Н	KG
IXION-520-AP	IXION-520-AB	520	470	38	65	1,7
IXION-600-AP	IXION-600-AB	600	550	38	65	2
IXION-660-AP	IXION-660-AB	660	610	38	65	2,1
IXION-720-AP	IXION-720-AB	720	670	38	65	2,7









POLAR

SIZES ø 530 mm ø 610 mm ø 700 mm





Our designers received the ultimate challenge to design an innovative starbase for the purpose of the office market. Where regular bases are showing a tilt, the Polar is horizontally fully flattenend. In addition: the legs are in perfect alignment with its castors. The Polar owns its sophisticated business look and is a striking feature for every office chair or executive chair. Thanks to a range of 4 diameters, the Polar is versatile and a true trend setter.

- + modern design
- + also avalable as Polar Solid (no ribs)
- + flat center
- + suitable for central brake (610-660-700)
- + available in 4 sizes
- + polished or black

alur	nınum	(white	0
ppc	on req	uest)	

POLISHED	BLACK	A	С	P	Н	KG	
POLAR-530-AP	POLAR-530-AB	530	508	23	50	1,5	
POLAR-610-AP	POLAR-610-AB	610	588	23	50	1,6	
POLAR-660-AP	POLAR-660-AB	660	638	23	50	1,8	
POLAR-700-AP	POLAR-700-AB	700	678	23	50	2,1	



POLAR SOLID

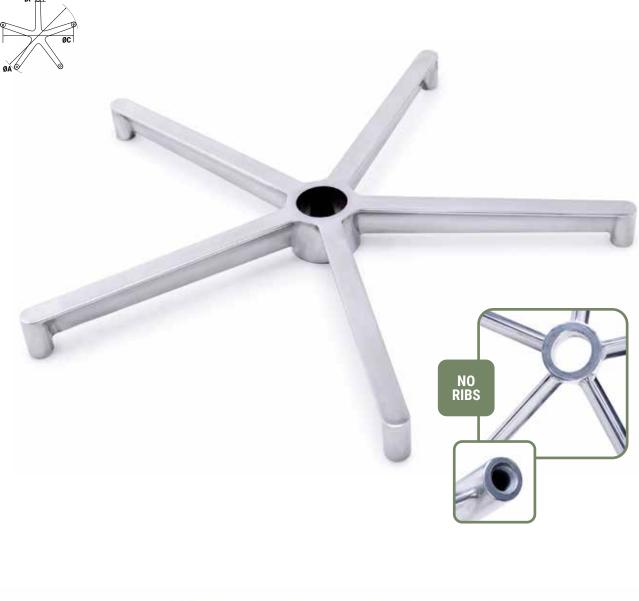
SIZES ø 530 mm ø 610 mm ø 660 mm



The Polar Solid is an addition to the successful Polar series. The solid construction is completely seamless (no ribs) and the core of this star base is beautifully flattened. This range is often used in environments such as healthcare, where hygiene is of great importance.

- + unique design
- + 100% solid, no ribs
- + flat center
- + available in 3 sizes
- + polished aluminum
- + BIFMA standard

POLISHED	A	C	P	Н	KG
POLAR-S-530-AP	530	508	23	50	1,6
POLAR-S-610-AP	610	588	23	50	1,8
POLAR-S-660-AP	660	638	23	50	2







POLAR WITH CENTRAL BRAKE

SIZESø 610 mm
ø 660 mm
ø 700 mm





An ingenious addition to the Polar base is a central brake. This press-on press-off braking system is operated by foot. Just press the foot pedal down to engage the brake and press the same pedal again to take the brake off. This base is often used in health care environments and any other situation where a stable and safe sit is of the highest importance.

- + integrated central brake for total lock
- + 65 mm castors included
- + flat center
- + available in 3 sizes
- + polished or black aluminum
- + BIFMA standard

POLISHED	BLACK	A	C	P	Н	KG
POLAR-REM-610-AP	POLAR-REM-610-AB	610	588	23	50	5
POLAR-REM-660-AP	POLAR-REM-660-AB	660	638	23	50	5,2
POLAR-REM-700-AP	POLAR-REM-700-AB	700	678	23	50	5,5









DIADEM





DIADEM





- + modern design
- + available in 4 sizes
- + polished or black aluminum (white or ppc on request)
- + BIFMA standard

POLISHED	BLACK	A	C	P	Н	KG
DIADEM-530-AP	DIADEM-530-AB	530	496	38	55	1,5
DIADEM-610-AP	DIADEM-610-AB	610	572	38	55	1,6
DIADEM-670-AP	DIADEM-670-AB	670	632	38	55	1,8
DIADEM-700-AP	DIADEM-700-AB	700	662	38	55	1,9





LESATH





LESATH



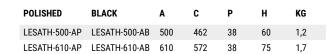




Like all other models, the Lesath is made of high quality cast aluminum ADC12. Because of its small circumference and curved legs, the Lesath is suitable for use under tough conditions.

_				
_	nο	nonce	nca	docido
-	IIU	HUHSE	:1136	design

- + small base: ideal solution for stools
- + available in 2 sizes
- + polished or black aluminum
- + BIFMA standard











MAIA







- + small base: ideal solution for stools
- + polished or black aluminum
- + BIFMA standard

POLISHED	BLACK	A	С	P	Н	KG
MAIA-500-AP	MAIA-500-AB	500	462	38	60	1



GEOS





GEOS



BIFMA standard



Timeless base made from casted alumium which is available in polished aluminum and black.

- + sturdy design
- + polished or black aluminum
- + BIFMA standard

design	POLISHED	BLACK	A	C	P	Н	KG
d or black	GEOS-700-AP	GEOS-700-AB	700	640	45	55	2,3



IZAR







IZAR





- + solid heavy duty base
- + polished or black aluminum
- + BIFMA standard

ty base	POLISHED	BLACK	A	C	P	Н	KG
ack	IZAR-725-AP	IZAR-725-AB	725	680	45	100	2,6



NASH



- + no nonsense design
- + polished aluminum
- + BIFMA standard

POLISHED	A	C	P	Н	KG	
NASH-645-AP	645	600	45	85	1,6	









HEZE





- + aluminum base+ polished top,black coated ribs
- + BIFMA standard

POLISHED	A	С	P	Н	KG
HEZE-500-AP	500	483	17	65	0,9
HEZE-600-AP	600	583	17	75	1,2



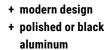




TIAKI







POLISHED	BLACK	А	C	Р	н	KG
TIAKI-660-AP	TIAKI-660-AB	660	642	18	62	1,9

+ BIFMA standard





PROPUS





PROPUS

SIZE ø 700 mm This timeless base is available in casted aluminum as well as in nylon. This makes it an ideal base for chair families in different price ranges.

BIFMA standard + new modern design+ available in nylon and aluminum

+ BIFMA standard

MATERIAL Н KG poliished aluminum PROPUS-700-AP 700 679 21 95 1,9 PROPUS-700-NY 700 black nylon 679 95 1,5

AVAILABLE IN NYLON & ALUMINUM







TALITHA



TALITHA

SIZE ø 640 mm ø 700 mm This timeless base is available in casted aluminum as well as in nylon. This makes it an ideal base for chair families in different price ranges.

BIFMA standard + available in 2 sizes

+ polished aluminum

+ BIFMA standard

+ modern design

	MATERIAL	A	C	P	Н	KG
TALITHA-640-AP	polished aluminum	640	617	23	95	1,7
TALITHA-700-AP	polished aluminum	700	677	23	95	1,9
TALITHA-640-NY	black nylon	640	617	23	95	1,3
TALITHA-700-NY	black nylon	700	677	23	95	1,8

AVAILABLE IN NYLON & ALUMINUM





ARIEL





ARIEL

SIZE ø 700 mm

BIFMA standard New modern styled base which is available in polished and black aluminum as well as nylon.

- + new modern design
- + available in nylon and aluminum
- + BIFMA standard

	MATERIAL	MATERIAL	A	С	P	Н	KG
ARIEL-700-AP	aluminum	polished	700	680	25	80	1,8
ARIEL-700-AB	aluminum	black	700	680	25	80	1,8
ARIEL-700-NY	nylon	black	700	680	25	80	1,5





FURUD







Ideal nylon base for small stools and chairs due to its compact size.

+ black nylon

+ BIFMA standard

BLACK	A	С	P	Н	KG
FURUD-480-NY	480	442	38	70	0,9
FURUD-560-NY	560	522	38	70	1,3







MATAR

SIZESø 560 mm
ø 600 mm
ø 640 mm
ø 700 mm

For years the Matar belongs to our basic collection. And with good reason. Its solid construction and functional design are striking features of the Matar. Additionally Matar is very affordable.

- + black nylon
- + BIFMA standard

BLACK	Α	С	Р	Н	KG
MATAR-560-NY	560	522	38	70	1,2
MATAR-600-NY	600	562	38	70	1,4
MATAR-640-NY	640	602	38	70	1,6
MATAR-700-NY	700	662	38	70	2,0





FOOT RESTS

Adjustable foot rests are a perfect addition to any office chair with a higher seating level. It improves the ergonomic alignment (or posture) and circulation while bringing more movement to the desk.

This reduces aches, pains, fatigue, stiffness, and discomfort that result from static muscles and poor circulation. An ideal solution for dynamic sit-stand workstations.



FOOT REST

CETUS

- + clamp handle
- + black nylon spokes
- + black or chrome ring

+ BIFMA standard

The 'easy to mount' foot rest in perfect size for high stools and small chairs. Available in two colors.

CHROME	BLACK	Ø	KG
CETUS-435-C	CETUS-435-B	435	1,2







FOOT REST

HOMAM

- + hand wheel
- + black aluminum spokes
- + chrome ring
- + BIFMA standard



Most popular foot rest which is clamped by turning the hand wheel. Available in two sizes.

CHROME	Ø	KG	
HOMAM-460-C	460	1,5	
HOMAM-510-C	510	1,7	



FOOT REST

RIGEL

- + turn/lock principal
- + chrome ring, black spokes
- + BIFMA standard



Foot ring with an invisible clamp and without hand wheel. Very popular due to its clean design.

CHROME	Ø	KG
FR130-C	460	1,4





FOOT REST

ORION

- + turn & clamp
- + black aluminum spokes
- + flat aluminum ring
- + BIFMA standard



The Orion has the very best clamping system available in the market. Just turn the ring around the stand pipe and close the clip.

POLISHED	Ø	KG
ORION-460-AP	460	1,6
ΩΡΙΩΝ-510-ΔΡ	510	1.8





BASE

ALGOL



ALGOL

- + modern design
- + nylon glides included

Aluminum trumpet base with a \emptyset 50 mm cone connector. Suitable for turning spindles and gas cylinders.

POLISHED	POLISHED BLACK		Н	CONE	KG
BA633-P	BA633-B	460	135	50	2.0





BASE

BA632 MILKY WAY

This base, which has a diameter of 400 mm, is made from shock-proof plastic and features 75 mm easy-rolling rubber castors, two of which are braked. The castors are already mounted onto the base. Two toolboxes are included. The base has a cone ø50, so all standard gas cylinders can be fitted. There is also a wide range of mechanisms and seats available.

	DESCRIPTION	Ø	Н	Ø CASTORS
BA632	Base with castors and 2 tool boxes	400	125	75
BA632-TB	Additional tool hox (max 6 per base)			





Recommended mechanisms and seats

	DESCRIPTION	FINISHING	SIZE
SM001-A	steel mechanism with ring adjustment	black	ø 375
SM015	steel mechanism with ring adjustment	black	ø 300
PU266	polyurethane stool	black	ø 340
PU258-B	polyurethane round seat	black	ø 365
PU263	round seat	black	ø 355





SM015







SM001-A

PU258

PU263

BA950

- + modern design
- + glides included





Round base with 3D movement element. Gas cylinders with a diameter of 50 mm can be placed in this movement element. This dynamic chair base challenges you to move. Because of the constant adjustment of the sitting position, the muscles remain active and you strengthen the back muscles.

POLISHED	BLACK	Ø	Н	CONE
BA950-50-P	BA950-50-B	400	100	50











The eco-friendly choice for the next generation



GAS CYLINDERS

ECO CYLINDER

Lead with sustainability!

Committing to sustainability in your operations and production processes, helps secure the long-term future for people, your organization and our planet.

Chrome III method

Therefore ACP International has started an initiative to eliminate the Chrome VI plating process for gas cylinders and to give way to gas cylinders that are chrome-plated according the Chrome III method. This process is less poluting and therefore a sustainable solution towards the future. **Just Ask!**



CHROME VI FREE CYLINDER

To benefit people, your organization and our planet

GAS CYLINDERS

STANDARD CHROME



6 YEAR GUARANTEE





+ wall thickness large pipe: 1,5 mm
+ wall thickness spindle: 2,5 mm
+ force: 320 / 350 Newton

ess large pipe: 1,5 mi



Our standard gas cylinders meet the EN 16955:2017 standard (formerly the DIN 4550 standard). Our standard gas cylinders meet at least the Class 3 (certified up to 120 kg user weight) or Class 4 (certified up to 150 kg user weight) standard. These gas cylinders are equipped with a POM bearing bush of 80 mm long for optimal guidance and an axial play of a maximum of 0.6 mm.

FINISHING CHROME COLUMNS

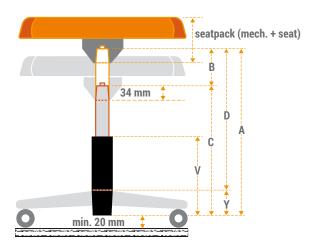
C chrome column, chrome spindle

CL chrome column, light nitrated spindle

	В	D-B	D	Y	V	C	A
CG065-100-CL	65	110	175	100	160	210	275
CGW075-155-C	75	60	135	155	170	215	290
CG075-070-CL	75	145	220	70	170	215	290
CG080-100-C	80	125	205	100	180	225	305
CG100-115-CL	100	130	230	115	195	245	345
CG100-055-CL	100	190	290	55	195	245	345
CG110-100-C	110	130	240	100	185	230	340
CG120-085-CL	120	180	300	85	215	265	385
CG125-120-CL	125	135	260	120	210	255	380
CG130-150-C	130	95	225	150	205	245	375
CG130-145-CL	130	125	255	145	225	270	400
CG130-110-CL	130	160	290	110	225	270	400
CG130-070-C	130	200	330	70	225	270	400
CG140-105-CL	140	180	320	105	235	285	425
CG140-090-CL	140	195	335	90	235	285	425
CG140-065-CL	140	220	360	65	235	285	425
CG140-055-CL	140	230	370	55	235	285	425
CGW140-065-C	140	230	370	65	230	295	435
CG160-065-CL	160	240	400	65	260	305	465
CG180-100-CL	180	235	415	100	280	335	515
CGW200-065-C	200	305	505	65	315	370	570
CG200-070-CL	200	290	490	65	300	355	555
CG260-070-CL	260	360	620	70	380	430	690
CG305-070-C	305	435	740	70	430	505	810

GAS CYLINDER WITH LOW PRESSURE (200 NEWTON)

CAO OTEMBER WITH EOW I REGOOKE (200 NEW ION)										
CG130-070-C2	130	200	330	70	225	270	400			



STANDARD BLACK









+ wall thickness large pipe: 1,5 mm

+ wall thickness spindle: 2,5 mm

+ force: 320 / 350 Newton

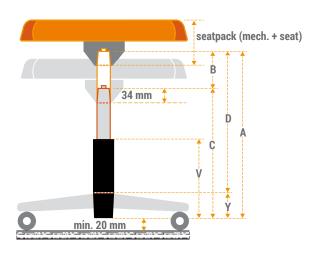
FINISHING BLACK COLUMNS

B black column, chrome spindle

BB black column, black nitrated spindle

	В	D-B	D	Υ	V	С	A
CG065-100-BB	65	110	175	100	160	210	275
CG075-070-BB	75	145	220	70	170	215	290
CG080-100-B	80	125	205	100	180	225	305
CG100-115-BB	100	130	230	115	195	245	345
CG100-055-BB	100	190	290	55	195	245	345
CG110-100-B	110	130	240	100	185	230	340
CG120-085-BB	120	180	300	85	215	265	385
CG120-120-BB	120	145	265	120	215	265	385
CG125-120-BB	125	135	260	120	210	255	380
CG130-150-B	130	95	225	150	205	245	375
CG130-145-BB	130	125	255	145	225	270	400
CG130-110-BB	130	160	290	110	225	270	400
CG140-130-BB	140	130	270	130	215	260	400
CG140-105-BB	140	180	320	105	235	285	425
CG140-090-BB	140	195	335	90	235	285	425
CG140-055-BB	140	230	370	55	235	285	425
CG140-065-BB	140	220	360	65	235	285	425
CGW140-065-B	140	230	370	65	230	295	435
CG160-065-BB	160	240	400	65	260	305	465
CG180-100-BB	180	235	415	100	280	335	515
CG200-070-BB	200	285	485	70	300	355	555
CG260-070-BB	260	360	620	70	380	430	690
CG260-055-B	260	375	635	55	380	430	690
CG305-070-B	305	435	740	70	430	505	810







GAS CYLINDERS

DUAL CONTROLLED



6 YEAR GUARANTEE

FOOT & HAND CONTROL

+ wall thickness large pipe: 1,5 mm+ wall thickness spindle: 2,5 mm

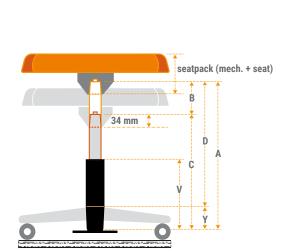
+ force: 300 Newton

For specific applications we have gas cylinders which can be operated from both bottom and top. At the bottom the gas cylinder is operated by a foot control ring. The ring is available in stainless steel (with wheel recess) and in a chromed version, very suitable for medical furniture.

FINISHING: CC chrome column, chrome spindle

В	A	C	V	Υ	D=A-Y	F	CHROME/CHROME	CHROME/INOX
140	440	300	230	85	355	300	CG540	CG501
200	570	370	315	70	485	300	CG541	CG502
265	700	435	370	70	615	300	CG542	CG503





FOOT CONTROLLED

+ complete foot operated disc base with gas cylinder

The inhouse developed foot control includes a foot operated gas cylinder. The stainless steel foot control is located on top of the base which gives extra convenience to adjust the height while seated. An intergated foot rest comes as a standard for medical and industrial usage.

	DESCRIPTION	
IXION-600-DISC	complete foot operated base with gas cylinder,	consisting parts:
	castors	65 mm
	base	600 mm
	gas cylinder	stroke 200 mm
	foot rest	510 mm



GAS CYLINDERS

NON ROTATING



6 YEAR GUARANTEE



+ wall thickness large pipe: 1,5 mm+ wall thickness spindle: 2,5 mm

+ force: 320 Newton

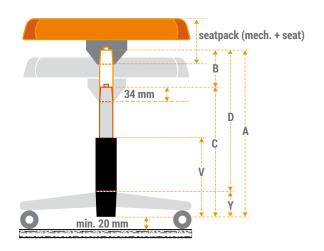
Non-rotatable gas cylinder with height adjustment. The spindle is fixed with a profile so that it can not rotate. Equipped with a smoothly working height adjustment. Available with a ø 50 mm large pipe.

FINISHING: CC chrome column, chrome spindle

BC black column, chrome spindle

В	Α	С	V	Υ	D=A-Y	F	CHROME	BLACK
140	425	285	235	65	360	320	CGN140-065-CC	CGN140-065-BC
200	555	355	300	65	490	320	CGN200-065-CC	CGN200-065-BC
260	690	430	380	65	625	320	CGN260-065-CC	CGN260-065-BC





HYDRAULIC FOOT PUMP



6 YEAR GUARANTEE

- + ø 87 mm
- + stroke 170 mm
- + retracted length 270 mm
- + dynamic pushing force: 300 kg
- + maximum static load: 400 kg
- + force: 320 Newton

Hydraulic foot pump with chrome finishing and a \emptyset 50 mm cone mounting. The height of the pump can be adjusted with the foot pedal and the rotation can be blocked by pressing the foot pedal upwards. The hydraulic foot pump can be used in combination with most of the bases but fits best with the Ixion and Polar base.

For a perfect fit a special cover ring is available for the Polar base. The seat plate SM813 is best suitable when using the foot pump for adding a seat top.

DESCRIPTION

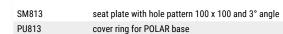
CG813-170-B hydraulic pump

Recommended base

Related products

POLAR-660-AP













GAS CYLINDERS

SPECIALS

In addition to the standard range of gas cylinders, a wide range of specific solutions is available, some even from stock. This includes:

- + conductive gas cylinders
- + gas cylinders with a cable release
- + gas cylinders with wiper
- + gas cylinders in different colours
- + super heavy duty gas cylinders
- + auto return and/or auto height

Would you like to explore more? Just Ask!





TABLE COLUMN

Height adjustable column that is operated by means of a lever and bowden cable. The flat bottom of the column is easy to mount on a floor plate. With a cone adapter (ø 50 mm) the column can also be placed in a (chair) base. A mobile stand is also available. This height-adjustable column is suitable for table tops with a maximum size of 800 x 800 mm.

	FINISHING	Ø	FORCE	RANGE		FINISHING	Ø	FORCE	RANGE
LC600-B	black	70/75	120N	600-1000	LC700-B	black	70/75	120N	700-1100
LC600-W	white	70/75	120N	600-1000	LC700-W	white	70/75	120N	700-1100
LC600-G	arev	70/75	120N	600-1000	LC700-G	arev	70/75	120N	700-1100



GAS CYLINDERS

COVERS

 $Long\ life\ dust\ cover.\ Provides\ protection\ from\ grease\ and\ keeps\ the\ cylinder\ clean\ from\ dust.$

	SIZE L	MATERIAL
PP002	180	polypropylene
PP005	320	polypropylene
COVER-182-1	182	polypropylene
COVER-245-1	245	polypropylene
COVER-293-1	293	polypropylene
PP008	270	polypropylene
PP024	330	polypropylene



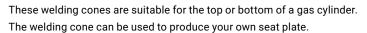


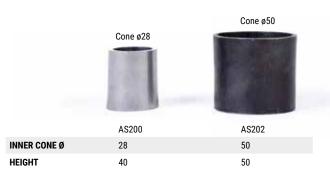






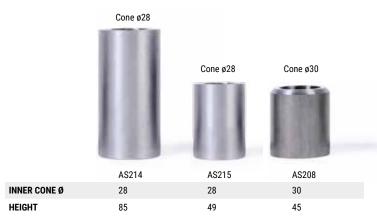
WELDING CONES







These welding cones are mainly used for furniture components. Suitable for the top of a turning spindle. The welding cone can, among other things, be used to produce your own frame.





If you want to construct your own base from metal parts, we have a welding cone available in combination with an auto return spindle (TSA54-50-B).

CASTORS LET'S PUT THINGS INTO MOTION

On the following pages you will find a list of our best selling castors in a sleek Italian design: the finishing touch for each office chair.

Each castor standard comes with a silent pin and a 5 year guarantee. Problems with choosing?

Just Ask!







ø50 | adapter ø18



ø50 | adapter ø18



ø50 | adapter ø18



ø50 | adapter ø18



ø50 | adapter ø23



ø50 | adapter ø38



ø50 | adapter ø38



ø50 | adapter ø38



ø50 | adapter ø38



ø50 | adapter ø38 with ESD





ø65 | adapter ø45













CASTORS

WWW.ACPI.NL

LET'S PUT THINGS INTO MOTION

HARD OR SOFT TREAD?

In previous times castors with a soft tread were used on hard floors and castors with a hard tread were used on soft floors. Nowadays 90% of all castors have a soft tread. They function very well on both types of floors.

LEGEND

FR free running no resistance

AB brake unloaded castors brake when no one is seated LB brake loaded castors brake when someone is seated





SILENT PIN

All our castors are equipped with a 'silent' pin and guarantee a silent operation.

CASTORS
Ø50

ADAPTER		Ø	ä	đī	Į.	Æq∖
Ø18		•	0	<u>.</u>	/ \	
CA50-H-18-AB	hard tread, brake unloaded	50	18	60	11x22	35
CA50-H-18-FR	hard tread, free running	50	18	60	11x22	35
A50-H-18-LB	hard tread, brake loaded	50	18	60	11x22	35
CA50-S-18-AB	soft tread, brake unloaded	50	18	60	11x22	35
50-S-18-FR	soft tread, free running	50	18	60	11x22	35
CA50-S-18-AB-C	soft tread, brake unloaded, chrome cap	50	18	60	11x22	35
Ø23						
CA50-S-23-AB	soft tread, brake unloaded	50	23	60	11x22	35
Ø38						
CA50-H-38-AB	hard tread, brake unloaded	50	38	60	11x22	35
CA50-H-38-FR	hard tread, free running	50	38	60	11x22	35
CA50-H-38-LB	hard tread, brake loaded	50	38	60	11x22	35
CA50-S-38-AB	soft tread, brake unloaded	50	38	60	11x22	35
CA50-S-38-FR	soft tread, free running	50	38	60	11x22	35
CA50-S-38-LB	soft tread, brake loaded	50	38	60	11x22	35
CA50-S-38-AB-C	soft tread, brake unloaded, chrome cap	50	38	60	11x22	35
CA50-S-38-AB-A	soft tread, brake unloaded, conductive	50	38	60	11x22	35
CA50-S-38-LB-A	soft tread, brake loaded, conductive	50	38	60	11x22	35





HARD OR SOFT TREAD?

In previous times castors with a soft tread were used on hard floors and castors with a hard tread were used on soft floors. Nowadays 90% of all castors have a soft tread. They function very well on both types of floors.

LEGEND

FR free running no resistance

AB brake unloaded castors brake when no one is seated LB brake loaded castors brake when someone is seated





DESCRIPTION

hard tread, brake unloaded

soft tread, brake unloaded

hard tread, brake unloaded, chrome house and cap

soft tread, brake unloaded, chrome house, black cap 65

soft tread, free running

SILENT PIN

All our castors are equipped with a 'silent' pin and guarantee a silent operation.

Ø

65

65

65

65

65

65

65

65

CASTORS

Ø65



	Q
L	C
	C
1	C



ADAPTER

CA65-H-18-AB-C

CA65-S-18-AB-D







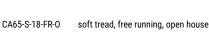




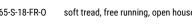


onos o 10 nd b soft ficad, blake dillodded, cili	
CA65-H-18-FR-C hard tread, free running, chrom	e house and cap
CA65-S-18-AB-C soft tread, brake unloaded, chro	ome house and cap
CA65-S-18-FR-C soft tread, free running, chrome	e house and cap













923	
CA65-H-23-AB	





الم ال

11x22

11x22

11x22

11x22

11x22

11x22

11x22

11x22

11x22

70

70

70

70

70

70

70

70

70

ſĸ̂g∖

35

35

35

35

35

35

35

35

35

ð

18

18

18

18

18

18

18

18

18





A65-S-23-AB	soft tread, brake unloaded





Ø24							
CA65-S-24-FROW	soft tread, free running, open house, white	65	24	70	11x22	35	



CASTORS

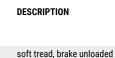
Ø65



)		
1		







soft tread, free running







70

70







35

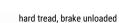
35







CA65-H-38-AB







11x22

11x22



Ø38

CA65-S-38-FR

CA65-S-38-AB

soft tread, brake unloaded

soft tread, free running

65

38 70 35 11x22 65 38 35 70 11x22



Ø42

CA65-S-42-FR

soft tread, free running

42 70

11x22 35



Ø45

CA65-S-45-AB soft tread, brake unloaded

70

11x22

SKATE CASTORS SKATE



ADAPTER Ø45 CA704

DESCRIPTION

transparent PU, zinc plated housing

Ø

75

Ö

42

OĪ Ä

Kg

100 11x22

CA703 transparent PU, black nylon housing

75 42 100 11x22 50

INDUSTRIAL WHEELS



ADAPTER	DESCRIPTION
Ø38	
IW200	rubber-wheel with flange ball bearing
IW/201	rubbor-whool with flange hall bearing

Ø Ö 38

50

75

38

OI Ä

Kg

72 11x22 101 11x22 50

GLIDES















CA006



CA006-F











CA52-33-G







CA022



CA24-06-N



CA24-05-F



CA30-10-G



		^	Ū	•
CA006	nylon	50	55	11x22
CA006-F	nylon/felt	46	54	11x22
CA009	nylon	52	33	11x22
CA40-13-G	nylon	40	13	11x22
CA48-33-N	nylon	48	33	11x22
CA52-33-G	nylon	52	33	11x22
CA55-56-G	nylon	55	56	11x22

		••	•	-
CA022	nylon	40	7	11x15
CA24-06-N	nylon	24	6	11x22
CA24-05-F	nylon/felt	24	6	11x22
CA30-10-G	nylon	30	10	11x10

SMART GLIDE

The Smart Glide is the first glide/stop system with exchangeable inserts, which can be replaced very easily. This system is ingenious in its simplicity and offers long-term protection for furniture and floors.



		Α	С	P
CA16-03	nylon base part	16	3	11
CA16-03-N	nylon insert	16	3	
CA16-03-F	felt insert	16	3	
CA20-03	nylon base part	20	3	11
CA16-03-N	nylon insert	16	3	
CA16-03-F	felt insert	16	3	
CA22-03	nylon base part	22	3	11
CA22-03-N	nylon insert	22	3	
CA22-03-F	felt insert	22	3	

		Α	С	Р	
CA25-03	nylon base part	25	3	11	
CA25-03-N	nylon insert	25	3		
CA25-03-F	felt insert	25	3		



FELT INSERT



CA16-03



CA20-03



CA22-03



CA25-03



CA16-03-F



CA16-03-F



CA22-03-F



CA25-03-F



CA16-03-N



CA16-03-N



CA22-03-N



CA25-03-N

SM001-A

Steel mechanism with ring adjustment



Ring mechanisms are mainly used under stools.

	FINISHING	Ø	CONE	HEIGHT	HOLE PATTERN
SM001-A	black	250	28	55	115 x 115 - 135 x 135



SM015

Steel mechanism with ring adjustment

EXTRA	
LARGE	41





CONE

28

300

HEIGHT

55

HOLE PATTERN

115 x 115 - 135 x 135

FINISHING

black

SM015

SM004-A

Steel mechanism with ring adjustment

	FINISHING	Ø	CONE	HEIGHT	HOLE PATTERN
SM004-A	black	250	28	60	125 x 125 - 145 x 145







SM002

Aluminum mechanism with ring adjustment



This aluminum design is the perfect ring mechanism to use under stools with an extra touch of design.

	FINISHING	Ø	CONE	HEIGHT	HOLE PATTERN
SM002-BB	black	250	28	60	55 x 55 - 130 x 130
SM002-PC	polished	250	28	60	55 x 55 - 130 x 130





SM005

Aluminum seat mechanism with fixed seating angle





Aluminum seat mechanism with fixed seating angle. This is the base part of the Flexline series that can be supplemented with a rubber part (SM005-RUB) that makes dynamic sitting possible. Clean design, suitable for medical use.

		FINISHING	Ø	CONE	HEIGHT	HOLE PATTERN
SM005-PC	with ring adjustment	polished	250	28	60	55 x 55
SM005-BB	with ring adjustment	black	250	28	60	55 x 55
SM920-P	without ring adjustment	polished	98	28	60	55 x 55
SM920-B	without ring adjustment	black	98	28	60	55 x 55



SM804



SM804

Compact aluminum seat mechanism



Compact aluminum seat mechanism with straight or bended adjustment lever. The bended lever is applied most in combination with saddle seats. Optional is a 3° wedge for seat tilting and a rubber insert to eliminate noise of the release system.

	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM804P	polished	28	55	55 x 55
SM804B	black	28	55	55 x 55
SM804S	sand blasted	28	55	55 x 55



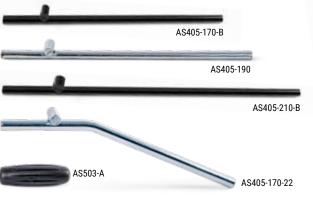


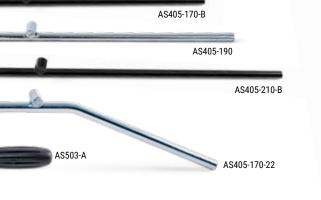


SM804B SM804P SM804S

Adjustment levers

	DESCRIPTION	FINISHING	LENGTH
AS405-170	lever straight	zinc	170
AS405-170-B	lever straight	black	170
AS405-190	lever straight	zinc	190
AS405-190-B	lever straight	black	190
AS405-210	lever straight	zinc	210
AS405-210-B	lever straight	black	210
AS405-170-22	lever bended	zinc	170
AS503-A	lever knob	black nylon	





Optional wedge for 3° tilting PP907 AS507 rubber insert





SM803

Steel mechanism with or without adjustment lever

For connecting a turning spindle or gas cylinder to a seat, you can use our (easy) mechanism plates. Optional you can order these with a release handle to be able to adjust a gas cylinder in height.

	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM803	black	28	55	150 x 150 -160 x 160



Optional adjustment lever

AS502 handle
AS400 lever
AS902 mounting spring





SM825

Steel mechanism

	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM825	black	28	60	130 x 130 - 150 x 150



SM826



SM821

Steel mechanism with adjustment lever and adapter for a flat back bar

	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM821	black	28	60	130 x 130 - 150 x 150







SM824

Steel mechanism with adjustment lever and adapter for a flat or open back bar

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE
SM824	black	28	60	170 x 200	3°





SM514

Steel mechanism with fixed seat angle, adjustable back angle and adapter for flat back bar (not included) The SM514 and SM515 have unbreakable, flexible levers.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	BACK REST TILT
SM514	black	28	70	220/96 x 150	fixed 3°	24°





Matching back bars

	DESCRIPTION	FINISHING	LENGTH
AS650-B	flat, metal back bar with rod (95 mm)	black	400
AS650-C	flat, metal back bar with rod (95 mm)	chrome	400
AS653-B	flat, metal back bar, extra long, with rod (95 mm)	black	452
AS653-C	flat, metal back bar, extra long, with rod (95 mm)	chrome	452
AS655-B	flat, metal back bar with plate	black	460
AS655-C	flat, metal back bar with plate	chrome	460





SM305-A

Steel mechanism with tilt adjustment



Suitable for saddle seats and standing seats.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE
SM305-A	black	28	65	90/100 x 100	15°

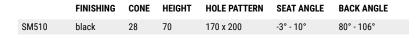






SM510

Steel mechanism with independent back- and seat tilt adjustment, and adapter for oval back bar







ľ	Matchii	ng back bars	FINISHING	LENGTH	T	
	AS530	back bar with rod	black	425		
	AS540	back bar with plate	black	425		
					AS530	AS540



SM515

Steel mechanism with independent back- and seat angle adjustment, and adapter for flat back bar (not included)



	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	BACK REST TILT
SM515	black	28	70	220/96 x 150	adjustable 14°	24°





Matching back bars

	DESCRIPTION	FINISHING	LENGTH
AS650-B	flat, metal back bar with rod (95 mm)	black	400
AS650-C	flat, metal back bar with rod (95 mm)	chrome	400
AS653-B	flat, metal back bar, extra long, with rod (95 mm)	black	452
AS653-C	flat, metal back bar, extra long, with rod (95 mm)	chrome	452
AS655-B	flat, metal back bar with plate	black	460
AS655-C	flat, metal back bar with plate	chrome	460



SM517

Steel mechanism with independent back- and seat angle adjustment, with adapter for flat back bar Mainly used for a saddle seat with back rest. Our robust flat bar gives each chair a better design.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	BACK TILT
SM517	black	28	65	96/100 x 100	adjustable 12°	24°







Matching back bars

	DESCRIPTION	FINISHING	LENGTH
AS650-B	flat, metal back bar with rod (95 mm)	black	400
AS650-C	flat, metal back bar with rod (95 mm)	chrome	400
AS653-B	flat, metal back bar, extra long, with rod (95 mm)	black	452
AS653-C	flat, metal back bar, extra long, with rod (95 mm)	chrome	452
AS655-B	flat, metal back bar with plate	black	460
AS655-C	flat, metal back bar with plate	chrome	460



ACCESSORIES

BACK BARS

		FINISHING	LENGTH	HOLE PATTERN
AS530	oval, metal back bar with rod (95 mm)	black	425	
AS540	oval, metal back bar with plate	black	425	100 x 30
AS650-B	flat, metal back bar with rod (95 mm)	black	400	
AS650-C	flat, metal back bar with rod (95 mm)	chrome	400	
AS653-B	flat, metal back bar, extra long, with rod (95 mm)	black	452	
AS653-C	flat, metal back bar, extra long, with rod (95 mm)	chrome	452	
AS655-B	flat, metal back bar with plate	black	460	100 x 30
AS655-C	flat, metal back bar with plate	chrome	460	100 x 30
AS930	universal nylon back bar cover	black		85-105
AS930-A	universal nylon back bar cover, anti-static	black		85-105
PP830	nylon security pin for flat back bar	black		









SM107 - SM109

Tilt mechanism with tension adjustment and locking position(s) Suitable for large seatshells. With tilting function.



	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	LOCKING POSITIONS
SM107	black	28	76	155 x 200	0°-16°	1
SM109	black	28	76	155 x 200	0°-16°	5



SM304

Tilt mechanism with tension adjustment and locking positions

Suitable for large seatshells. With tilting function.









SM008

Steel mechanism with rubber part for dynamic seating

To complete our product range we have added some mechanisms for dynamic seating.









SM009

Steel mechanism for dynamic seating.













SM130

Synchro mechanism with backrest return prevention safety function and locking positions The seat angle can be adjusted from 0° - 7.5° and the back angle from 90° - 109° .

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	LOCKING POSITIONS
SM130	black	28	85	155 x 200	synchro	4







SM131

Synchro mechanism with backrest return prevention safety function, locking positions and seat slider The seat angle can be adjusted from 0° - 7.5° and the back angle from 90° - 109°. The SM131 has a integrated seat slider function with a movement of 58 mm.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	LOCKING POSITIONS
SM131	black	28	105	155 x 200	synchro	4







SM112

Mechanism with synchron movement for the back- and seat angle



The SM112 is a weight activated synchronized mechanism. The back angle can be adjusted with 20° and has 4 locking positions. The seat can be adjusted with 6.5°. The SM112 can be mounted on a seat shell in combination with a bold on seat plate (PP847) which has also an integrated seat slider.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	LOCKING POSITIONS
SM112	black	28	93	155 x 200	synchro	5









SM310

Synchro mechanism with backrest return prevention, safety function and locking positions



The seat angle can be adjusted from 0° - 7.5° and the back angle from 90° - 109° . The angle of the backrest can be adjusted independently by a turning knob.

	FINISHING	CONE	HEIGHT	HOLE PATTERN	SEAT ANGLE	LOCKING POSITIONS
SM310	black	28	125	155 x 200	synchro	5









SEAT MECHANISM

SM005

The SM005 is the base part of the Flexline series. This aluminum seat mechanism is for hight adjustment by operating the ring. Add the Flex disk (SM005-RUB) for dynamic seating.



FLEXDISK

SM005-RUB

If dynamic seating is needed, simply add the matching rubber Flexdisk. Only suitable for seats without a back rest such as stools and saddle seats.



FIXED BACK BAR

AS645

Chrome plated back bar with a fixed height and fixed angle. Does not affect the adjustment range of the gas spring.



FLEXLINE





The Flexline program consists of various interchangeable chair components. Its lean design is very suitable for use in a medical environment.

360° SWIVEL BACK BAR

AS646

Height-adjustable swivel back bar (360°) with a low installation height. This part has no effect on the adjustment range of the gas lift. The back rest can easily be adjusted in height with the control lever.



PU ARM / BACK REST

PU433 AND PU434

Curved polyurethane arm/back support for combined arm and back rest. In combination with the 360° swivel back bar (AS646).



PU BACK REST

PU431 AND PU438

Curved back rest. In combination with the fixed back bar (AS645).





FLEXLINE MECHANISM

- + clean design
- + fixed seat angle
- + height adjustment





Seat mechanism SM005

The SM005 is the base part of the Flexline series. This aluminum seat mechanism is for hight adjustment by operating the ring. Add the Flex disk (SM005-RUB) for dynamic seating.

	DESCRIPTION	FINISHING	Ø	CONE	HEIGHT	HOLE PATTERN
SM005-PC	with ring adjustment	polished	250	28	60	55 x 55
SM005-BB	with ring adjustment	black	250	28	60	55 x 55
SM920-P	without ring adjustment	polished	250	28	60	55 x 55
SM920-B	without ring adjustment	black	250	28	60	55 x 55





FLEXLINE FLEXDISK



Rubber Flexdisk

If dynamic seating is needed, simply add the matching rubber Flexdisk. Only suitable for seats without a back rest such as stools and saddle seats.

	DESCRIPTION	FINISHING	HEIGHT	SEAT ANGLE
SM005-RUB-B	vulcanised rubber flexdisk	black	25	variable 0° - 7° all around





Matching adapter plates

	DESCRIPTION	FINISHING	HOLE PATTERN	
ME871	adapter plate for saddle seats	black	100 x 100	
ME872	adapter plate for stools	black	130 x 130 - 140 x 140	



ME871 for saddle seats





FLEXLINE SWIVEL BACK BAR

- + rotatable 360°
- + height adjustment



360° Swivel back bar

Height-adjustable swivel back bar (360°) with a low installation height. This part has no effect on the adjustment range of the gas lift. A back rest can easily be mounted and adjusted with the control knob. The back rest can also be used as a torso support.

	DESCRIPTION	HEIGHT ADJUSTMENT	FINISHING	HOLE PATTERN
AS646	swiveling back bar, steel / nylon with mounting plate	70, 8 positions	black	130 x 130 - 140 x 140
			FINISHING	
PU434	curved back rest for up	holstery, molded foam		
PU433-B	polyurethane back rest	t	black	







FLEXLINE BACK BAR

+ fixed backbar



Fixed back bar

Chrome plated back bar with a fixed height and fixed angle. Does not affect the adjustment range of the cylinder.

	DESCRIPTION	FINISHING	HOLE PATTERN
AS645	fixed back bar	chrome plated	back: 90 - 92, seat: 55 x 55

		FINISHING	HOLE PATTERN
PU432-B	polyurethane back rest	black	100 x 100
PU432-G	polyurethane back rest	grey	100 x 100
PU438 back rest for upholstery, molded foam			92





FLEXLINE SET





Combined set

360° Swivel back bar & PU arm / back rest.

DESCRIPTION

AR011 complete set: swivel arm incl. polyurethane part (excl. ring mechanism)

SM005	seat mechanism with ring adjustment	black or polished
AS646	360° swiveling back bar with mounting plate	black
PU433-B	matching polyurethane back rest	black



Applicable seats

	DESCRIPTION	FINISHING	SIZE		DESCRIPTION	FINISHING	SIZE
PU255-B	polyurethane stool	black	ø 375	PU258-B	polyurethane round seat	black	ø 365
PI1256-R	nolyurethane stool	hlack	ø 375	PI1250-R	nolyurethane stool	hlack	a 380





PU256-B







PU258-B

PU259-B



FLEXLINE SET





Combined set

360° Swivel back bar & PU arm / back rest.

DESCRIPTION

		FINISHING
SM005	seat mechanism with ring adjustment	black or polished
AS646	360° swiveling back bar with mounting plate	black
PU434	matching polyurethane back rest	black



Applicable molded foam parts

		DESCRIPTION	Ø / WIDTH	HEIGHT
	PU257	round seat for upholstery	400	70
	PU294	round seat with recessed legs for upholstery	400	70
	PU296	ergonomic shaped saddle for upholstery	420	80









AR111

- + height adjustable
- + rotatable

Pair of arm rests, easy to adjust. With rotatable mounting part for arm pads.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT	WIDTH	ROTATION
AR111	pair of arm rests	nylon/steel (black)	8 positions, 80 mm	n.a.	30°





Applicable part

	DESCRIPTION	FINISHING	
PU082	arm pad	polyurethane	
AR904	arm bracket	black	
PU082	-	AR904	



AR111-SET-S

- + complete set
- + rotatable arm pads
- + height adjustment

Set of arm rests with arm pads and a special developed bracket for mounting on a saddle seat. The arm rests are easy to adjust to the desired height and the arm pads are rotatable. Only compatible with mechanism SM517.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT	WIDTH	ROTATION
AR111-SET-S	complete set	nylon/steel (black)	8 positions, 80 mm	n.a.	30°





AR116-SET

- + complete set
- + rotatable arm pads
- + height adjustable
- + depth adjustable
- + width adjustable



Set of 4D arm rests, with arm pads, with a special developed bracket for mounting on the large round stool seats from ACP. The arm rests are easy to adjust to the desired height and the arm pads are width-adjustable, rotatable and depth-adjustable. This set is only compatible with stools in combination with the mechanisms SM514 and SM515.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT
AR116-SET	complete set	nylon/steel (black)	8 positions, 80 mm
	-		X.



AR130

- + pair of arm rests L + R
- + height adjustable

Basic pair of arm rests which is easy to adjust to the desired height.

	DESCRIPTION	FINISHING	ADJUSTMENT HEIGHT	HOLE PATTERN
AR130	arm rests (L+R)	nylon/steel (black)	8 positions, 70 mm	55 x 55 (euro holes)
PU082	matching arm pad	black polyurethane		84, 102





Applicable part

	DESCRIPTION	FINISHING	
PU082	arm pad	polyurethane	
PU082			



AR120

- + pair of arm rests L + R
- + height adjustable
- + depth adjustable
- + width adjustable
- + including arm pads



Pair of arm rests easy to adjust to the desired height and width. The arm pads are included and adjustable in depth.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT
AR120	arm rests (L+R)	nylon/steel (chrome)	7 positions, 70 mm





Applicable parts

	DESCRIPTION	FINISHING
AR120-B1	bracket for plate	steel
AR120-B2	bracket for mounting on seat	steel
AR120-KN	knob	nylon





AR120-SET

- + complete set
- + for stools
- + height adjustable
- + depth adjustable
- + width adjustable



Set of arm rests with specially developed bracket for mounting on the large round seats of ACP. The arm rests are easy to adjust to the desired height and width. The arm pads are included and adjustable in depth. Only in combination with SM515 mechanism.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT
AR120-SET	complete set	nylon/steel (chrome)	7 positions, 70 mm
	Ţ		



AR135

- + pair of arm rests L + R
- + height adjustable
- + width adjustable
- + rotatable arm pads



Pair of arm rests easy to adjust to the desired height and width. The arm pads are included and rotatable.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT
AR135	arm rests (L+R)	nylon / aluminum (polished)	10 positions, 100 mm





Applicable part

DESCRIPTION FINISHING

AR905 mounting bracket for arm rests AR135 and AR300 steel, black powder coating



AR300

- + pair of arm rests L + R
- + height adjustable
- + width adjustable
- + rotatable arm pads



Pair of arm rests easy to adjust to the desired height and width. The arm pads are included and rotatable.

	DESCRIPTION	FINISHING	ADJUSTMENT, HEIGHT
AR135	arm rests (L+R)	nylon / aluminum (polished)	10 positions, 100 mm





Applicable part

DESCRIPTION FINISHING

AR905 mounting bracket for arm rests AR135 and AR300 steel, black powder coating



PHLEBOTOMY ARMREST

The AR080-SET is an armrest especially for blood sampling chairs that provides comfort for the patient during blood sampling. The armrest is adjustable in height and can easily be switched from left to right. The PU080 pad can be cleaned with 95% alcohol.

DESCRIPTION

AR080-SET	Complete set, including:
	PU080 pad 350 x 115
	mouting bracket with clamp
AR916-SET	mouting plate





PU082

	DESCRIPTION	FINISHING	COLOR	WIDTH	LENGTH	HOLE PATTERN
PU082	suitable for arm rest AR110, AR111, AR112, AR114, AR130	polyurethane	black	90	265	84, 102



PU080

Elongated arm pad suitable for phlebotomy chairs

	FINISHING	COLOR	LENGTH	WIDTH	HOLE PATTERN
PU080	polyurethane	black	350	115	100, 150



PU PARTS

PU209 | PU404

	DESCRIPTION	FINISHING	COLOR	WIDTH	HEIGHT / DEPTH	HOLE PATTERN
PU404	back rest	polyurethane with wooden inlay	black	385	370	98
PU209	seat	polyurethane with wooden inlay	black	440	425	214 / 30 x 172
						220 / 96 x 150
						170 x 200





Recommended mechanisms with back rest

	DESCRIPTION	FINISHING
SM514	steel mechanism with fixed seating angle	black
SM515	steel mechanism with seat tilt, flat back bar	black





PU PARTS

PU225 | PU409

	DESCRIPTION	FINISHING	COLOR	WIDTH	HEIGHT / DEPTH	HOLE PATTERN
PU409	back rest	polyurethane with wooden inlay	black	370	250	98
PU225	seat	polyurethane with wooden inlay	black	410	385	214 / 30 x 172
						220 / 96 x 150
						170 x 200





Recommended mechanisms with back rest

	DESCRIPTION	FINISHING
SM514	steel mechanism with fixed seating angle	black
SM515	steel mechanism with seat tilt, flat back bar	black
SM510	steel mechanism with seat tilt, oval back bar	black









PU PARTS

PU238 | PU415

	DESCRIPTION	FINISHING	COLOR	WIDTH	HEIGHT / DEPTH	HOLE PATTERN
PU415	back rest	polyurethane with wooden inlay	black	400	300	98
PU238	seat	polyurethane with wooden inlay	black	455	425	214 / 30 x 172
						220 / 96 x 150
						170 x 200



Recommended mechanisms with back rest

	DESCRIPTION	FINISHING
SM514	steel mechanism with fixed seating angle	black
SM515	steel mechanism with seat tilt, flat back bar	black
SM510	steel mechanism with seat tilt, oval back bar	black





READY-TO-SEAT PRACTICAL PU

PU256 PU255 PU258 PU259

PU266

In environments where hygiene is of the highest importance, we have developed a practical PU line of seats and backs. These parts are used, for example, in laboratories, clean rooms and schools.

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU266	stool	polyurethane seat with wooden inlay	black	340	50	55 x 55
						130 x 130





Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished









PU255

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU255-B	round seat	polyurethane seat with wooden inlay	black	375	85	55 x 55
						130 x 130



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished







SM001-A SM005-BB

SM005-PC



PU256

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU256-B	stool	polyurethane seat with wooden inlay	black	365	60	55 x 55
						100 x 100
						220/96 x 150



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
-		







Recommended mechanisms with back rest

SM514

	DESCRIPTION	FINISHING
SM514	steel mechanism, fixed seating angle	black
SM515	steel mechanism, seat tilt, flat back bar	black
_		

SM515



ERGONOMIC CONCAVE SHAPE



PU258

Round seat made of durable polyurethane. The concave seat shape prevents slipping off the seat and contributes to a better seating contact when moving on the stool while sitting.



PU PARTS

PU258

The concave shape of this seat prevents slipping off the seat and contributes to a better seating contact when moving on the stool while seated.

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU258-B	round seat	polyurethane seat with wooden inlay	black	365	45	55 x 55
						130 x 130
						220/96 x 150



Recommended mechanisms

SM001-A

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished

SM005-BB

Recommended mechanisms with back rest

	DESCRIPTION		FINISHING
SM514	steel mechanism, fixed	seating angle	black
SM515	steel mechanism, seat	tilt, flat back bar	black
S	M514	SM515	



SM005-PC

ERGONOMIC CONCAVE SHAPE



PU259

The concave shape of this ergonomic seat ensures healthy sitting contact and optimal comfort. The leg recesses prevent blood vessels from becoming pinched in a higher sitting position.

PU259

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU259-B	round seat	polyurethane seat with wooden inlay	black	380	67	55 x 55
						130 x 130
						220/96 x 150



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished







Recommended mechanisms with back rest

	DESCRIPTION	FINISHING
SM514	steel mechanism, fixed seating angle	black
SM515	steel mechanism, seat tilt, flat back bar	black
		63





PU201

PU seat with integrated cone and lever for height adjustment.

	DESCRIPTION	FINISHING	COLOR	Ø
PU201	round seat	polyurethane	black	350





PU263

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU263	round seat	polyurethane	black	355	25	55 x 55
						130 x 130



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished

SM005-BB



SM005-PC





SM001-A

PU264

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU264	round seat	polyurethane, wooden inlay	black	345	30	55 x 55
						130 x 130



PU265

	DESCRIPTION	FINISHING	COLOR	Ø	HEIGHT	HOLE PATTERN
PU265	round seat	polyurethane, wooden inlay	black	300	35	55 x 55
						130 x 130



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished



SM001-A



SM005-BB



SM005-PC





PU243

	DESCRIPTION	FINISHING	COLOR	WIDTH	DEPTH	HEIGHT	HOLE PATTERN
PU243-B	sit-stand seat	polyurethane with wooden inlay	black	330	250	170	100 x 100
							140 x 140

Recommended mechanism

DESCRIPTION FINISHING
SM305-A steel mechanism, seat tilt black











PU215

	DESCRIPTION	FINISHING	COLOR	WIDTH	DEPTH	HEIGHT	HOLE PATTERN
PU215	sit-stand seat with handle	polyurethane with wooden inlay	black	360	310	130	100 x 100
							140 x 140

Recommended mechanism

DESCRIPTION FINISHING
SM305-A steel mechanism, seat tilt black



SM305-A



PU245

	DESCRIPTION	FINISHING	COLOR	WIDTH	DEPTH	HEIGHT	HOLE PATTERN
PU245-B	sit-stand seat for stools	polyurethane with wooden inlay	black	340	330	150	100 x 100
							140 x 140

Recommended mechanism

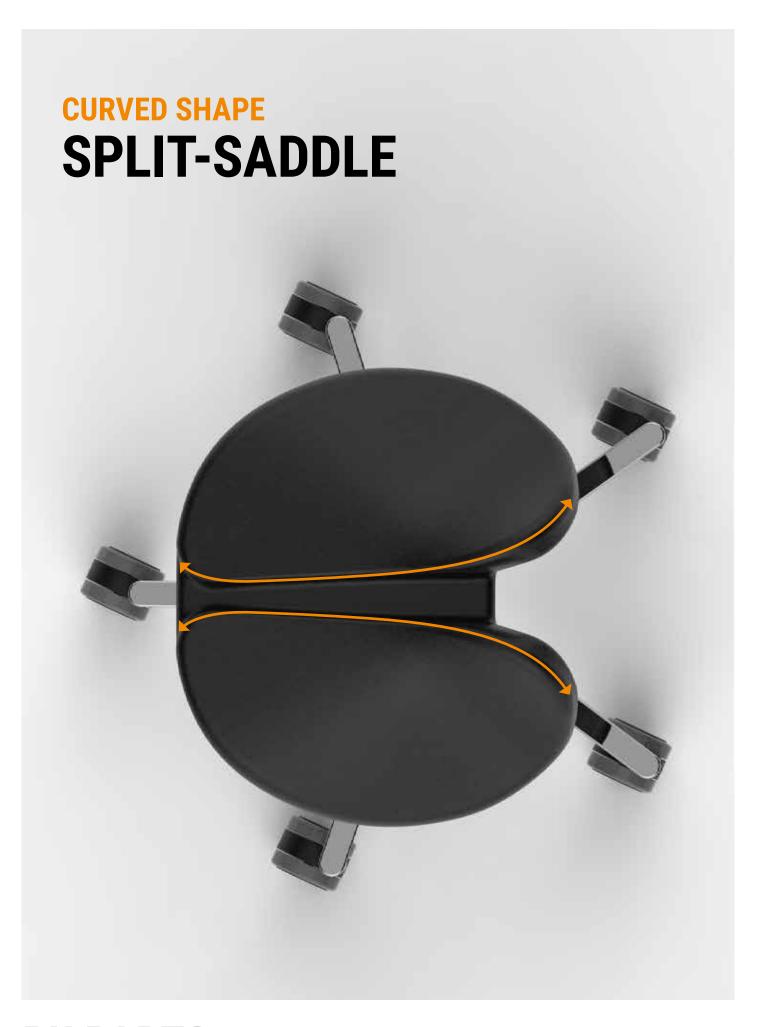
DESCRIPTION FINISHING
SM305-A steel mechanism, seat tilt black

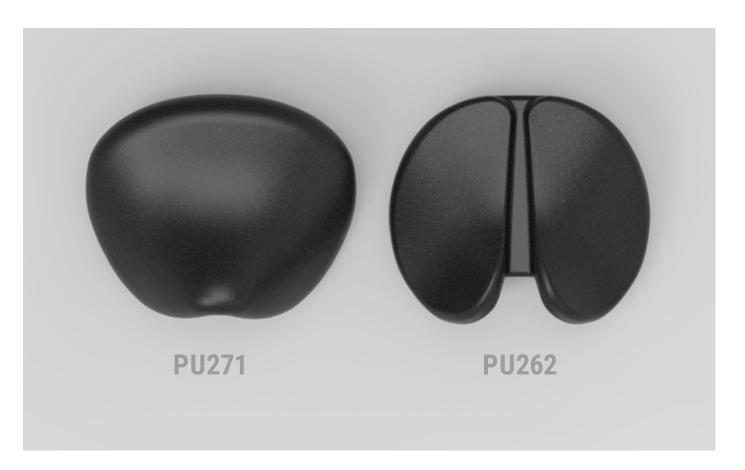


SM305-A











Saddle seats reduce painful pressure on your back and spine. We offer 2 types of polyurethane saddles: the PU271 standard version and the PU262 split-seat option. The PU262 has a slot in the center which reduces unhealthy friction and pressure on the pelvic floor and provides a good sense of balance. The curved shape is designed according to body mechanics, perfect for long periods of sitting.

PU271

	DESCRIPTION	FINISHING	COLOR	WIDTH	DEPTH	HOLE PATTERN
PU271-B	saddle	soft polyurethane with wooden inlay	black	410	330	55 x 55
						93 x 100
						138 x 138



Recommended mechanisms

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM305-A	steel mechanism, seat tilt	black







SM804-B

PU PARTS

PU262

	DESCRIPTION	FINISHING	COLOR	WIDTH	DEPTH	HOLE PATTERN
PU262	split saddle	soft polyurethane with wooden inlay	black	425	350	93 x 100
						138 x 138



Recommended mechanisms

		DESCRIPTION		FINISHING
	SM804	aluminum mecha	nism with lever adjustment	black or polished
	SM305-A	steel mechanism,	, seat tilt	black
-	AL PR			
	SM804-B	SM804-P	SM305-A	



PU435

	DESCRIPTION	FINISHING	COLOR	WIDTH	HEIGHT	HOLE PATTERN
PU435-B	back rest	polyurethane with wooden inlay	black	340	238	96



Applicable seats

	DESCRIPTION	FINISHING	SIZE
PU255-B	polyurethane stool	black	ø 375
PU256-B	polyurethane stool	black	ø 375
PU258-B	polyurethane round seat	black	ø 365
PU259-B	polyurethane stool	black	ø 380
PU271-B	polyurethane saddle	black	425 x 350
PU262	polyurethane saddle	black	425 x 350
	PU255-B		PU25



PU432

	DESCRIPTION	FINISHING	COLOR	WIDTH	HEIGHT / DEPTH	HOLE PATTERN	
PU432-B	back rest	polyurethane with wooden inlay	black	430	120	92	



Applicable seats

	DESCRIPTION	FINISHING	SIZE
PU255-B	polyurethane stool	black	ø 375
PU256-B	polyurethane stool	black	ø 375
PU259-B	polyurethane stool	black	ø 380









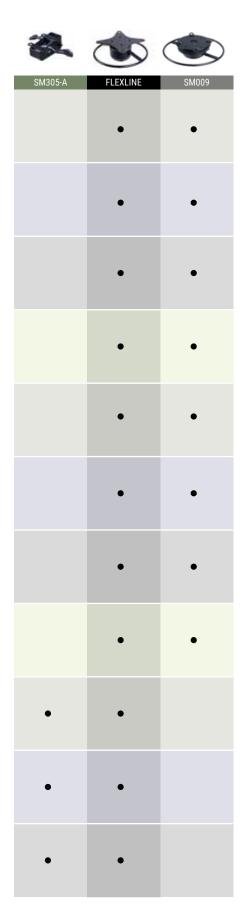
MIX & MATCH

Find the matching mechanisms for each PU part

								*
	SM001-A	SM002	SM004-A	SM005	SM015	SM804	SM825	SM826
PU255	•	•	•	•	•	•	•	•
PU256	•	•	•	•	•	•	•	•
PU258	•	•	•	•	•	•	•	•
PU259	•	•	•	•	•	•	•	•
PU263	•	•	•	•	•	•	•	•
PU264	•	•	•	•	•	•	•	•
PU265	•	•	•	•	•	•	•	•
PU266	•	•	•	•	•	•	•	•
PU215		•	•				•	•
PU243		•	•				•	•
PU245		•	•				•	•



MIX & MATCH







MIX & MATCH

Find the matching mechanisms for each PU part

							-	*
	SM001-A	SM002	SM004-A	SM005	SM015	SM804	SM825	SM826
Duozo			•				•	•
PU262								
	•	•	•	•	•	•	•	•
PU271								
PU209 + PU404								
PU225 + PU409								
PU238 + PU415								
PU255 + PU432								
PU256 + PU432								
PU255 + PU435								
PU256 + PU435								
PU271 + PU435								
PU262 + PU435								

MIX & MATCH

M	*			*				
SM514	SM821	SM824	SM305-A •	SM510	SM515	SM517	FLEXLINE	SM009
			•				•	•
•		•			•			
•		•		•	•			
•		•		•	•			
•					•			
•					•			
•	•	•			•			
•	•	•			•			
						•		
						•		



HIGH DENSITY FOAM

Our molded foam products are of high quality. Molded foam products are durable and suitable for intensive use and have two major advantages, namely the high density, which guarantees a long life cycle and the dimensional stability. The high density and dimensional stability give the upholstery a high-quality appearance.



PU294 seat with ergonomically shaped leg recesses
PU296 a merge between a stool and a saddle seat
PU270 the narrower version of a standard saddle seat

PU300 legrest

Most of our molded foam parts are also available with black artificial leather upholstery (page150).





PU296





CHAIR COMPONENTS JUST ASK

PU248

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU248	round seat, soft	molded foam with wooden inlay, for upholstery	350	60	55 x 55
					130 x 130
PU248-70	round seat, medium hard	molded foam with wooden inlay, 70 shore	350	60	55 x 55
					130 x 130
PP320	seat cover	black polypropylene	320		



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP320	matching seat cover	black



SM001-A







SM005-BB

SM005-PC

PP320



PU257

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU257	round seat	molded foam with wooden inlay, for upholstery	400	70	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170
PP360	seat cover	black polypropylene	360		





Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP360	matching seat cover	black





SM005-BB







PU294

Round seat of molded foam, made of high-quality polyurethane.

The ergonomically shaped leg recesses relieve pressure on the legs and provide excellent support.

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU294	round seat with recessed edges	molded foam with wooden inlay, for upholstery	400	70	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170
PP360	seat cover	black polypropylene	360		



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP360	matching seat cover	black





SM005-BB





FOAM PARTS

PU296

Seat made of high-quality foam. This ergonomically shaped seat is a merge between a stool and a saddle seat. The rounded leg recesses relieve pressure on the legs and make it possible to sit comfortably for long periods of time, even in a high sitting position.

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU296	ergonomically shaped saddle seat	molded foam with wooden inlay, for upholstery	420	80	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170



Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustmen	t black or polished
SM00	01-A SM005-BB	SM005-PC



PU291

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU291	round seat	molded foam with wooden inlay, for upholstery	370	70	55 x 55
					130 x 130
PP320	seat cover	black polypropylene	320		



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
ME872	Flexline rubber adapter plate for stools	
SM005-RUB	Flexline rubber for 3D dynamic seating	
PP320	matching seat cover	black





SM005-BB



SM005-PC





ME872 SM005-RUB SM005-PC

PP320



PU300

This molded foam part serves to support a leg and is used, among other things, for foot care or when a leg has been broken. The legrest can be equipped with a mechanism with seat angle adjustment.

	DESCRIPTION	MATERIAL	LENGTH	WIDTH	HOLE PATTERN
PU300-KZ01	upholstered leg support	molded foam with wooden inlay, black leatherette	400	230	100 x 100



Recommended mechanism

	DESCRIPTION	FINISHING
SM305-A	steel mechanism, seat tilt	black



SM305-A





PU269

Molded foam saddle seat which is also suitable for seamless upholstering. The cover has injected spacers, which makes separate spacers unnecessary.

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN
PU269-65	standard saddle	molded foam with wooden inlay, for upholstery	425	350	55 x 55
					100 x 100
PP513	saddle cover	black polypropylene			55 x 55
					100 x 100



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM305-A	steel mechanism, seat tilt	black
PP513	matching seat cover	black





PU270

The PU270 is a less wide version of our PU269 and is suitable for smaller people. A great match with several types of back rests. The cover has injected spacers, which makes separate spacers unnecessary.

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN
PU270-65	medium saddle	molded foam with wooden inlay, for upholstery	360	340	55 x 55
					100 x 100
PP270	medium saddle cover	black polypropylene			55 x 55
					100 x 100







Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM305-A	steel mechanism, seat tilt	black
PP270	matching seat cover	black





SM804-P





SM305-A PP270



SHORE

THE SQUISHABILITY OF FOAM



Shore hardness is a measure of the resistance a material has to indentation. It's how soft or rigid the material and how much pressure it takes to leave a permanent indentation. There are different ways to measure the hardness of foam. We use the Durometer. All our foam parts for the purpose of upholstering are made of high quality polyurethane, with a softness between 50 and 70 Shore F. All foam parts are equipped with a plywood inlay with threaded inserts.

PU260

The PU260 is the smallest saddle seat in our range and has its own specific comfort. This saddle is often used when a low seating position is acquired. For the PU260 is a metal plate available for covering the staples after upholstering.

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN
PU260	small saddle	molded foam with plastic inlay, for upholstery	325	335	55 x 55
					100 x 100
ME260-B	seat cover	steel plate, black	325	335	55 x 55
					100 x 100, 130 x 130



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM305-A	steel mechanism, seat tilt	black
ME260-B	matching seat cover	black



SM804-B



SM804-P





SM305-A





PU288

The PU288 is a ergonomically shaped 'bicycle saddle' and is perfect for various applications where sitting and moving go hand in hand, such as hairdressers, dog groomers, and more. The seat is made of sturdy molded foam that feels soft. Due to its compact design, the PU288 takes up minimal space, so in combination with a small base it fits effortlessly into any room. The PU288 is also available with black artificial leather (PU288-KZ01).

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN	
PU288	biker saddle	molded foam	340	375	55 x 55	
					100 x 100	





Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
ME871	adapter plate for saddle seats	
SM305-A	steel mechanism, seat tilt	black
PP907	wedge for 3° tilting	black













PU438

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU438	back rest	molded foam with wooden inlay, for upholstery	407	130	90



Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80









PU431

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU431	back rest	molded foam with wooden inlay, for upholstery	345	100	90 - 102



Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU248	round seat for upholstery	350	60
PU291	round seat for upholstery	370	70









PU434

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU434	back rest	molded foam with wooden inlay, for upholstery	488	70	100 (3x)



Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80







PU436

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU436	back rest	molded foam with wooden inlay, for upholstery	340	238	96





Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU248	round seat for upholstery	350	60
PU291	round seat for upholstery	370	70
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80
PU260	small saddle for upholstery	325	335
PU270	medium saddle for upholstery	365	350
PU269	standard saddle for upholstery	425	350















CHAIR COMPONENTS JUST ASK

PU437

One of our most comfortable back rests. Designed together with a very durable back cover.

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU437	back rest	molded foam with wooden inlay, for upholstery	357	256	92
PP437	back rest cover	black polypropylene			



Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU248	round seat for upholstery	350	60
PU291	round seat for upholstery	370	70
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80
PU260	small saddle for upholstery	325	335
PU270	medium saddle for upholstery	365	350
PU269	standard saddle for upholstery	425	350















PU269

FOAM PARTS

PU439

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU439	back rest	molded foam with woorden inlay	385	233	90
PP439	cover	black polypropylene	385	233	90



Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU248	round seat for upholstery	350	60
PU291	round seat for upholstery	370	70
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80
PU260	small saddle for upholstery	325	335
PU270	medium saddle for upholstery	365	350
PU269	standard saddle for upholstery	425	350

















PU425

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU425	back rest	molded foam with wooden inlay, for upholstery	215	260	94





Applicable molded foam parts

	DESCRIPTION	Ø / WIDTH	HEIGHT
PU248	round seat for upholstery	350	60
PU291	round seat for upholstery	370	70
PU257	round seat for upholstery	400	70
PU294	round seat with recessed legs for upholstery	400	70
PU296	ergonomic shaped saddle for upholstery	420	80
PU260	small saddle for upholstery	325	335
PU270	medium saddle for upholstery	365	350
PU269	standard saddle for upholstery	425	350











PU331

The PU331 is a new medium high back rests with a ergonomic design.

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU331	medium back rest	molded foam	400	380	
PP331	inner back, medium	black polypropylene	395	370	100 x 30
PP331-KAP	back cover, medium	black polypropylene	400	380	



PU332

The PU332 is a new high back rests with a ergonomic design.

	DESCRIPTION	MATERIAL	WIDTH	HEIGHT	HOLE PATTERN
PU332	high back rest	molded foam	420	485	
PP332	inner back, high	black polypropylene	415	480	100 x 30
PP332-KAP	back cover, high	black polypropylene	420	485	



Matching back bars

		FINISHING	LENGTH
AS636	steel back bar, bended 90°	black	400
AS540	back bar with plate	black	425
AS655-B	flat, metal back bar with plate	black	460







MIX & MATCH

Find the matching mechanisms for each foam part

								*
	SM001-A	SM002	SM004-A	SM005	SM015	SM804	SM825	SM826
	•	•	•	•	•	•	•	•
PU248								
	•	•	•	•	•	•	•	•
PU257								
6.						•		
PU260								
0						•		
PU269								
0						•		
PU270								
	•	•	•	•	•	•	•	•
PU291								
	•	•	•	•	•	•	•	•
PU294								
0	•	•	•	•	•	•	•	•
PU296								
PU288	•	•	•	•	•	•		
1 0200								
PU300								



SM350-A	FLEXLINE	FLEXLINE	SM009
		•	•
		•	
•	•		•
•	•		
•	•		
•	•		
		•	•
		•	
		•	
		•	
•			





Find the matching mechanisms for each foam part

		2/1	2/1	
	SM821	SM514	SM515	AS646
-				
	•			
PU248 + PU431				
	•			
PU291 + PU431				
		•	•	
PU257 + PU438				
		•	•	
PU294 + PU438				
		•	•	
PU296 + PU438				
				•
PU257 + PU434				
4				
				•
PU294 + PU434				
				•
DUI O S				
PU296 + PU434				



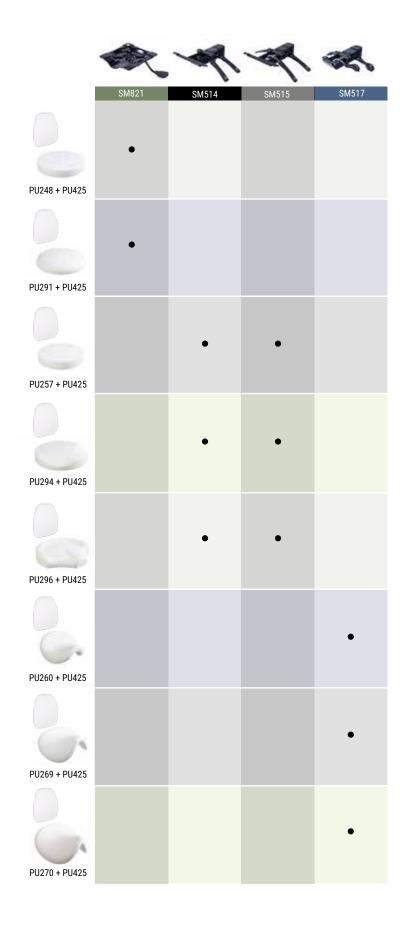
		M	M	48		M	M	190
	SM821	SM514	SM515	SM517		SM514	SM515	SM517
0	•					•	•	
PU291 + PU436					PU257 + PU439			
		•	•				•	
PU257 + PU436		•	•		PU294 + PU439	•	•	
PU294 + PU436					PU296 + PU439			
PU296 + PU436		•	•		PU260 + PU439	•		•
G.				•				•
PU260 + PU436					PU269 + PU439			
				•				•
PU269 + PU436					PU270 + PU439			
PU270 + PU436				•				

MIX & MATCH

Find the matching mechanisms for each foam part

	M	A.	45
	SM514	SM515	SM517
	•	•	
PU257 + PU437			
C	•	•	
PU294 + PU437			
	•	•	
PU296 + PU437			
PU260 + PU437			•
PU260 + PU437			
PU269 + PU437			•
6			
PU270 + PU437			•











UPHOLSTERY

PARTS

DIRECT FROM STOCK

For many of our customers we supply or molded foam parts upholstered in a durable leatherette. This makes it even easier to assemble your own chair in just a view minutes. For more questions about upholstered parts and various colours and materials, Just Ask!

New in our program

Wave seat with ergonomically shaped leg recesses

Ergo a merge between a stool and a saddle seat

Saddle Medium the narrower version of a standard saddle seat

Legrest leg support







WWW.ACPI.NL /+31 321 385 060

WAVE

Round seat of molded foam, upholstered with a durable leather ette.

The ergonomically shaped leg recesses relieve pressure on the legs and provide excellent support.

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU294KZ01	round seat with recessed legs	molded foam with wooden inlay, upholstered with black leatherette	400	70	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170





Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP360	matching seat cover	black



SM001-A







SM005-BB

ERGO

This ergonomically shaped seat is a cross between a stool and a saddle seat. The rounded leg recesses relieve pressure on the legs and make it possible to sit comfortably for long periods of time, even in a high sitting position.

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU296-KZ01	ergonomic shaped saddle	molded foam with wooden inlay, upholstered with black leatherette	420	80	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170





Recommended mechanisms

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished







SEAT 350

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU248-KZ01	round seat	molded foam with wooden inlay, upholstered with black leatherette	350	60	55 x 55
					130 x 130



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP320	matching seat cover	black



SEAT 400

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
PU257-KZ01	round seat	molded foam with wooden inlay, upholstered with black leatherette	400	70	55 x 55
					135 x 135
					220/96 x 150
					220/28 x 170



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM001-A	steel mechanism with ring adjustment	black
SM005	aluminum mechanism with ring adjustment	black or polished
PP360	matching seat cover	black





SADDLE S

This saddle is the smallest version in our range and has an own specific comfort.

This saddle is often used when a low seating position is acquired.

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN
PU260-KZ01	small saddle	molded foam with plastic inlay, upholstered with black leatherette	325	335	55 x 55
					100 x 100



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM005	aluminum mechanism with ring adjustment	black or polished
ME871	adapter plate for saddle seats	
SM005-RUB	Flexline rubber for 3D dynamic seating	
SM305-A	steel mechanism, seat tilt	black
ME260-B	matching seat cover	black



SM804-B













SM804-P

SM005-BB SM005-PC

ME871 SM005-RUB SM005-BB

SM305-A

ME260-B

SADDLE M

This is a less wide version of our PU269 suitable for smaller people. A great match with several types of back rests.

	DESCRIPTION	MATERIAL			WIDTH	DEPTH	HOLE PATTERN
PU270-65-KZ01	medium saddle	molded foam with wooden inlay, up	holstered with black le	atherette	360	346	55 x 55
							100 x 100
	DESCRIPTION	MATERIAL	HOLE PATTERN				
PP270	medium saddle cover	black polypropylene	55 x 55				
			100 x 100				



Recommended mechanisms

SM005-BB

SADDLE ST

Standard molded foam saddle seat upholstered with black leatherette.

	DESCRIPTION	MATERIAL			WIDTH	DEPTH	HOLE PATTERN
PU269-65-KZ01	standard saddle	molded foam with wooden i	nlay, upholstered wit	h black leatherette	425	353	55 x 55
							100 x 100
	DESCRIPTION	MATERIAL	HOLE PATTERN				
PP513	saddle cover	black polypropylene	55 x 55				
			100 x 100				



Recommended mechanisms

	DESCRIPTION		FINISHIN	1	
SM804	aluminum mecl	hanism with lever adjustment	black or p	olished	
SM005	aluminum mecl	hanism with ring adjustment	black or p	olished	
/IE871	adapter plate fo	or saddle seats			
M005-RUB-B	Flexline rubber	for 3D dynamic seating			
M305-A	steel mechanis	m, seat tilt	black		
M517	steel mechanis	m, independent back- and seat angle adjus	tment black	PP513	
P513	matching seat	cover	black		
M804-B	SM804-P	SM005-BB SM0	005-PC	ME871 SM305-A S SM005-RUB-B SM005-BB	SM517

CUSTOM UPHOLSTERY

Most of our molded foam parts are available from stock in black leatherette. Do you want to create your own look and feel with a different type of upholstery? That is definitely possible, for even a few pieces! Just Ask!



PU288

The PU288 is a ergonomically shaped 'bicycle saddle' and is perfect for various applications where sitting and moving go hand in hand, such as hairdressers, dog groomers, and more. The PU288 is upholsterd with black artificial leather (PU288-KZ01).

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HOLE PATTERN
PU288-KZ01	biker saddle	molded foam with black upholstered leatherette	340	375	55 x 55
					100 x 100



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	aluminum mechanism with lever adjustment	black or polished
SM305-A	steel mechanism with seat tilt	black
PP907	wedge for 3° tilting	black



SM804-B



SM804-P





SM305-A

PP907



WWW.ACPI.NL

CHAIR

The PU329-Z (seat) and PU329-R (back rest) is a set of upholstered foam parts which allow you to build your own (work)chair. Seat and back rest are ergonomically shaped for an optimal support and are available in various colors and materials. The seat can be combined with the AR130 armrest and the SM510, SM514 and SM515 mechanisms from ACP. A plastic cover for seat and back is included

	DESCRIPTION	MATERIAL	FINISHING	LENGTH /HEIGHT	WIDTH
PU329-Z-KZ01	seat	foam with wooden inlay	black leatherette	450	480
PU329-R-KZ01	back rest	foam with nylon inlay	black leatherette	400	420
PU329-Z-KZ02	seat	foam with wooden inlay	white leatherette	450	480
PU329-R-KZ02	back rest	foam with nylon inlay	white leatherette	400	420
PU329-Z-KZ40	seat	foam with wooden inlay	blue leatherette	450	480
PU329-R-KZ40	back rest	foam with nylon inlay	blue leatherette	400	420
	DESCRIPTION	MATERIAL	FINISHING	LENGTH /HEIGHT	WIDTH
PU329-Z-FM01	seat	foam with wooden inlay	black fabric	450	480
PU329-R-FM01	back rest	foam with nylon inlay	black fabric	400	420
PU329-Z-FM40	seat	foam with wooden inlay	blue fabric	450	480
PU329-R-FM40	back rest	foam with nylon inlay	blue fabric	400	420



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM514	steel mechanism, fixed seating angle	black
SM515	steel mechanism, seat tilt, flat back bar	black
SM510	steel mechanism, seat tilt, oval back bar	black
PP329	back bar cover	black





BACK REST

	DESCRIPTION	MATERIAL	HEIGHT	WIDTH	HOLE PATTERN
PU436-KZ01	back part	molded foam with wooden inlay, upholstered with black leatherette	235	340	96



Applicable upholstered parts

		DESCRIPTION			DESCRIPTION
ERGO	PU296-KZ01	upholstered ergonomic shaped saddle, black leatherette	SADDLE S	PU260-65-KZ01	upholstered small saddle, black leatherette
WAVE	PU294-KZ01	upholstered round seat with recessed legs, black leatherette	SADDLE M	PU270-65-KZ01	upholstered medium saddle, black leatherette
SEAT 350	PU248-KZ01	upholstered round seat, black leatherette	SADDLE ST	PU269-65-KZ01	upholstered standard saddle, black leatherette
SEAT 400	PU257-KZ01	upholstered round seat, black leatherette			



CURVED BACK REST

	DESCRIPTION	MATERIAL	HEIGHT	WIDTH	HOLE PATTERN
PU431-KZ01	lumbar support	molded foam with wooden inlay, upholstered with black leatherette	100	345	90 - 102



Applicable upholstered parts

DESCRIPTION

SEAT 350 PU248-KZ01 upholstered round seat, black leatherette



PU248-KZ01

FLEXLINE BACKREST

	DESCRIPTION	MATERIAL	HEIGHT	WIDTH	HOLE PATTERN
PU434-KZ01	back rest	molded foam with wooden inlay, upholstered with black leatherette	70	488	100 (3x)



DESCRIPTION

ERGO	PU296-KZ01	ergonomic shaped saddle upholstered with black leatherette
WAVE	PU294-KZ01	round seat with recessed legs upholstered with black leatherette
SEAT 400	PU257-KZ01	round seat upholstered with black leatherette







PU296-KZ01

PU294-KZ01

PU257-KZ01



LEG REST

This molded foam part is upholstered with black leatherette and serves to support a leg. This part is used for foot care or for example to support a broken leg.

	DESCRIPTION MATERIAL		LENGTH	WIDTH	HOLE PATTERN
PU300-KZ01	leg support	molded foam with wooden inlay, upholstered with black leatherette	400	230	100 x 100





WOODEN PARTS

WP140 | WP444

	DESCRIPTION	MATERIAL	WIDTH	DEPTH	HEIGHT	HOLE PATTERN
WP444	seat	beech, varnished	440	402	9	220/96 x 150
WP140	back rest	beech, varnished	396	243	9	92







Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM514	steel mechanism with fixed seating angle	black
SM515	steel mechanism with seat tilt	black
SCH-FM-M6	flange nut	black







WOODEN PART

WP430

The WP340 comes without a hole patern and can therefore be fitted on any base, for example a steel 4-leg frame

	DESCRIPTION	MATERIAL	Ø	HEIGHT
WP430	round seat	beech, varnished	340	9





WOODEN PART

WP434

	DESCRIPTION	MATERIAL	Ø	HEIGHT	HOLE PATTERN
WP434	round seat	beech, varnished	340	11	55 x 55



Recommended mechanisms and applicable parts

	DESCRIPTION	FINISHING
SM804	steel mechanism with lever adjustment	black or polished
SM005	aluminum mechanism with ring adjustment	black or polished
SCH-FM-M6	flange nut	black





SM804-B



SM804-P



SM005-BB





SM005-PC

SCH-FM-M6



POSITION & SUPPORT

PP809 | PP811

Inflatable lumbar support supplied with air hose.

A hand pump can be ordered separately.



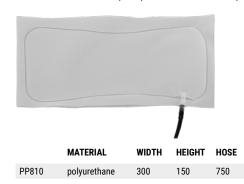
	MATERIAL	WIDTH	HEIGHT	HOSE
PP809	polyurethane	300	150	750
PP811	polyurethane	400	200	750

Applicable parts

PP818	hand pump, round model
PP819	hand pump, flat model

PP810

Inflatable lumbar support with a 'dog bone' air chamber and air hose. A hand pump can be ordered separately.



Applicable parts

PP818	hand pump, round model
PP819	hand pump, flat model

PP813

Inflatable lumbar support with 3 separate air chambers and air hose. A hand pump can be ordered separately.



	MATERIAL	WIDTH	HEIGHT	HOSE
PP813	polyurethane	300	300	750

Applicable parts

PP825	hand pump, round model
PP823	hand pump, flat model

PP814

Inflatable lumbar support with 3 connected air chaimbers and air hose. A hand pump can be ordered separately.



Lumbar support in customized designs or shapes on request! Just Ask!

	MATERIAL	WIDTH	HEIGHT	HOSE
PP814	polyurethane	300	300	750

Applicable parts

PP818	hand pump, round model
PP819	hand pump, flat model



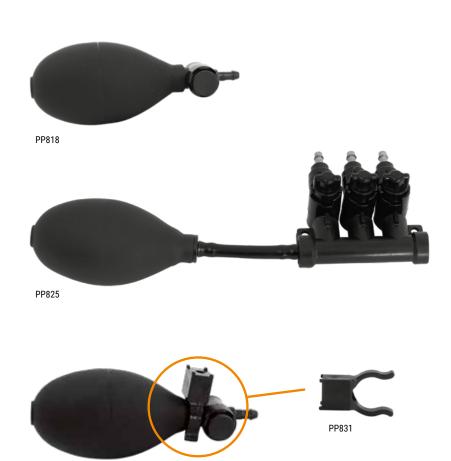
POSITION & SUPPORT

PUMPS

Hand pumps for inflating a pneumatic lumbar support. With the integrated drain valve, the air can be drained from the lumbar support. The hand pump is equipped with a \emptyset 6 mm hose socket.

	DESCRIPTION	MATERIAL
PP818	hand pump, round model, suitable for a ø 6 mm air hose	rubber
PP825	hand pump, 3 valves, round model with a ø 6 mm air hose	rubber
PP831	clip for hand pump	rubber

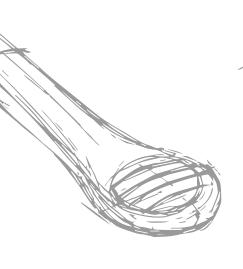
Lumbar support in customized designs or shapes on request! Just Ask!





YOUR SUPPLIER OF COMPONENTS FOR FURNITURE & INDUSTRY











For more than 40 years, ACP International has been supplying components for the production of office chairs, furniture and mechanical industrial applications. We see it as our responsibility to keep a close eye on developments and innovations in the area of components for furniture and incorporate a leadership role.

All our products are made of high quality, durable materials and are suitable for long-term and tough conditions. Thanks to our sustained effort to search for reliable components, built to stand the test of time, we are able to give a guarantee of 10 years for most of our products.

We created more customer value by expanding our service program with tailored customer services. Services like knockdown (custom) packing and assembling jobs like castors, mechanisms and gas cylinder specials are a new standard at ACP. For all your service inquiries: Just Ask!





INDUSTRIAL GAS SPRINGS AND DAMPERS



Our lockable gas springs are used as a mechanical aid for adjusting and positioning loads in many different applications. Perhaps the best-known application is the (back rest) of an office chair. However, armchairs, adjustable beds and wheelchairs would no longer work without lockable gas springs nowadays. For many years, lockable gas springs have been regarded to be an essential mechanical aid for numerous applications in various industries worldwide. Lockable gas springs are deployed wherever a load must be moved and positioned 'in a controlled manner'. Lockable gas springs store energy as it were, and consequently work as a counterweight for the load. This creates a balance situation which allows for simple movement of the load and locking in any required position.













BROAD EXPERTISE

Industrial gas springs and dampers are where it all began for ACP many years ago. We therefore have very broad expertise in this field. We produce lockable gas springs for various applications: hospital beds, (aircraft) seats, treadmills, treatment tables, etc. Each production requirement demands our specific attention. That is why our technical support offers you such important added value.

PERFECT CALCULATION

We have a unique engineering program to calculate the perfect/and extension force of the gas spring, based on the size and weight of your construction, for example. We then provide you with a drawing or 3D simulation, we order samples from the factory, assess their suitability with you, adapt the specifications where required and ensure problem-free production.

GASSPRINGS.EU

The secret behind the customeroriented stock system and sampling options lies in our tried and trusted infrastructure. We produce our own quality brand Gassprings.eu. This label guarantees the perfect balance between experience, price and quality, providing the right solution for every issue. All gas springs are produced according to ISO9001 and TS16949 and are tested 100% before delivery.





