

CATALOGUE 2024

FURNITURE COMPONENTS JUST ASK

2024



Your #NR1 supplier of quality components for furniture and industry





FURNITURE COMPONENTS

CONTENTS

CHAIR BASES	4
SPINDLES	36
MECHANISMS	40
GLIDES	52
CASTORS	53
FOAM PARTS	54
CONCEPTING, ENGINEERING & PROTOTYPING	56

CHAIR BASE

GAIA



CHAIR BASE

GAIA

- + modern design
- + for glides or castors
(not included)

GAIA is our latest release of high bases. The perfect match for slim dining chair designs.

POLISHED	BLACK	PPC	MATERIAL	Ø	ADAPTER	HEIGHT	KG
GAIA-650-AP	GAIA-650-AB	GAIA-650-PPC	aluminum	660	20	330	2,5

Matching glides

	DESCRIPTION
CA20-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

Matching castors

	DESCRIPTION
FC209	castor soft 36 mm

Matching spindles

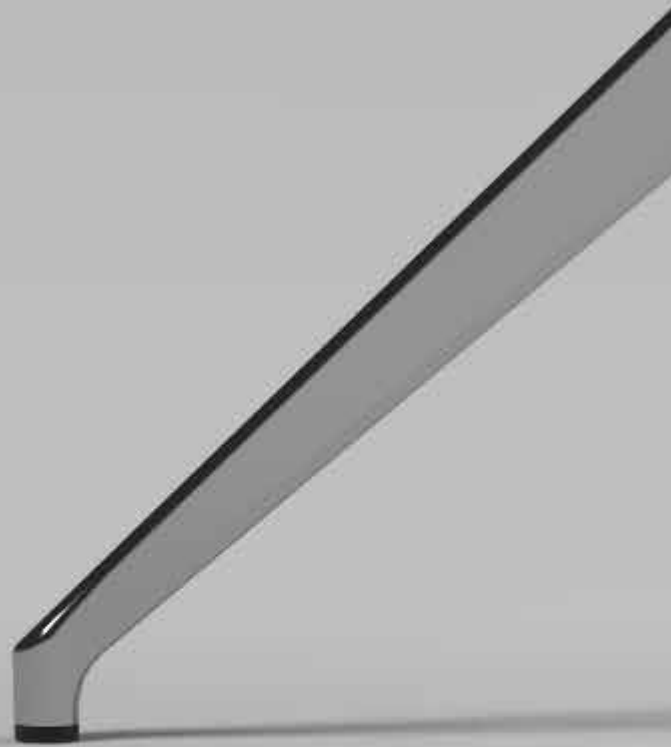
	DESCRIPTION
TSX118-B	spindle height 38, black
TSX130-B	spindle height 50, black
TSX130-B-F	fixed spindle height 50, black



FOR
GLIDES OR
CASTORS



GAIIA





CHAIR BASE

ALCOR



SM830-B



SM840-B



CHAIR BASE

ALCOR

- + unique design
- + for glides or castors
(not included)

Best seller chair base for home furniture seating. Available in many varieties. **Just Ask!**

POLISHED	BLACK	PPC	MATERIAL	Ø	ADAPTER	HEIGHT	KG
ALCOR-M-660-AP	ALCOR-M-660-AB	ALCOR-M-660-PPC	aluminum	660	25	290	2,3
ALCOR-H-660-AP	ALCOR-H-660-AB	ALCOR-H-660-PPC	aluminum	660	25	325	2,5

Matching glides

	DESCRIPTION
CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA22-03	Smart glide, base
CA22-03-N	Smart exchangeable insert, nylon
CA22-03-F	Smart exchangeable insert, felt

Matching castors

	DESCRIPTION
CA50-S-25-FR	castor soft 50 mm
CA50-H-25-FR	castor hard 50 mm
FC209	castor soft 36 mm

Matching spindles

	DESCRIPTION
TSX118-B	spindle height 38, black
TSX130-B	spindle height 50, black
TSX130-B-F	fixed spindle height 50, black



CHAIR BASE

AVIOR



CHAIR BASE

AVIOR

- + unique design
- + turning spindle included (cone ø28)
- + PPC version on request

POLISHED	BLACK	MATERIAL	Ø	ADAPTER	HEIGHT	KG
AVIOR-M-700-AP	AVIOR-M-700-AB	aluminum	700	18	310	2,8
AVIOR-L-700-AP	AVIOR-L-700-AB	aluminum	700	18	292	2,8

Matching glides

	DESCRIPTION
CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA16-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

Matching castors

Castors with pin 11x22



CONE
Ø28

TURNING
SPINDLE
INCLUDED



CHAIR BASE

ANTARES

- + unique design
- + PPC version
on request
- + for glides or castors
(not included)

POLISHED	BLACK	MATERIAL	Ø	ADAPTER	HEIGHT	CONE	KG
ANTAR4-700-AP	ANTAR4-700-AB	aluminum	700	20	225	50	1,9

Matching glides

	DESCRIPTION
CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA20-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

Matching castors

Castors with pin 11x22



FOR
GLIDES OR
CASTORS



CHAIR BASE

ANTARES

+ unique design

POLISHED	BLACK	PPC	MATERIAL	Ø	ADAPTER	HEIGHT	CONE	KG
ANTAR4-820-P	ANTAR4-820-B	ANTAR4-820-PPC	aluminum	820	20	162	50	2,3

Matching glides**DESCRIPTION**

CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA20-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

ANTARES WITH TILT MECHANISM
SM311

CHAIR BASE

ANTARES



CHAIR BASE

ANTARES

- + unique design
- + for glides or castors
(not included)

POLISHED	BLACK	PPC	MATERIAL	Ø	ADAPTER	HEIGHT	CONE	KG
ANTAR5-700-P	ANTAR5-700-B	ANTAR5-700-PPC	aluminum	700	20	162	50	2,0

Matching glides

	DESCRIPTION
CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA20-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

Matching castors

Castors with pin 11x22



CHAIR BASE

ANTARES



CHAIR BASE

ANTARES

+ unique design

POLISHED	BLACK	PPC	MATERIAL	Ø	ADAPTER	HEIGHT	CONE	KG
ANTAR4-680-P	ANTAR4-680-B	ANTAR4-680-PPC	aluminum	680	20	330	40	2

Matching glides

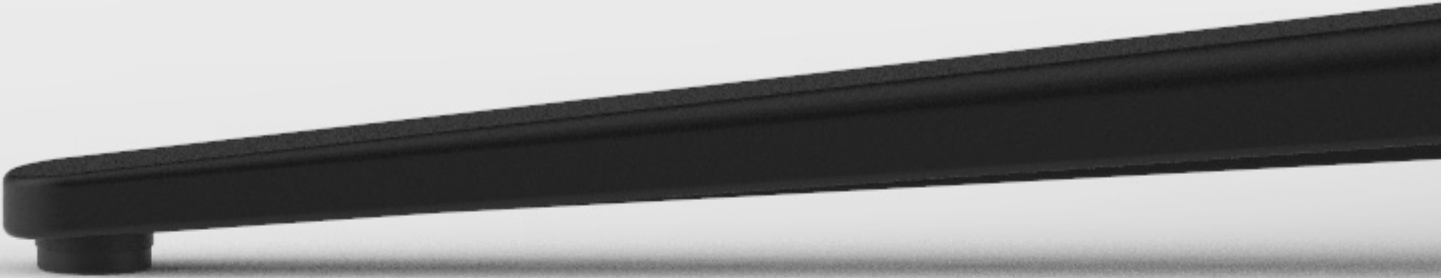
	DESCRIPTION
CA24-06-N	glide nylon
CA24-05-F	glide with felt
CA20-03	Smart glide, base
CA16-03-N	Smart exchangeable insert, nylon
CA16-03-F	Smart exchangeable insert, felt

Matching spindles

	DESCRIPTION
TSX40-50-B	turning spindle
TSA40A-50-B	auto return spindle



KERI





CHAIR BASE

KERI



BASES

CHAIR BASE

KERI**+ sleek design**

Stripped to its core function, the Keri is the perfect lounge chair base in a minimalist design. Developed by dutch designer Erik Groothuis.



Erik Groothuis,
Product Designer

POLISHED	BLACK	PPC	MATERIAL	Ø	HEIGHT	CONE	KG
KERI-630-AP	KERI-630-AB	KERI-630-PPC	aluminum	630	65	50	2,3
KERI-820-AP	KERI-820-AB	KERI-820-PPC	aluminum	820	65	50	3

Matching glides

	DESCRIPTION	MATERIAL	Ø
CA25-03	base part	nylon	25
CA25-03-N	insert	nylon	25
CA25-03-F	insert	nylon with felt	25

SPINDLE
COVER
AVAILABLE



CHAIR BASE

KERI

**CUSTOM
COLOR**

NEW



**GET YOUR COLOR
ON REQUEST**

The KERI is also available as a PPC (Prepared for Powder Coating) base, which makes it possible to coat it in any color. Covers for the turning spindles are also available, which can be finished in the same color. **Just Ask!**



BASES

CHAIR BASE

KERI**+ sleek design**

New in the KERI family is the KERI-M, medium high base for lounge chairs.

POLISHED	BLACK	PPC	MATERIAL	Ø	HEIGHT	CONE	KG
KERI-M-720-AP	KERI-M-720-AB	KERI-M-720-PPC	aluminum	720	165	50	2,3

Erik Groothuis,
Product Designer**Matching glides**

	DESCRIPTION	MATERIAL	Ø
CA25-03	base part	nylon	25
CA25-03-N	insert	nylon	25
CA25-03-F	insert	nylon with felt	25



CHAIR BASE

ELARA



CHAIR BASE

ELARA

- + sleek design
- + glides included
- + PPC version
on request

POLISHED	BLACK	MATERIAL	Ø	HEIGHT	CONE	KG
ELARA-660-AP	ELARA-660-AB	aluminum	660	85	50	2,5
ELARA-720-AP	ELARA-720-AB	aluminum	720	90	50	2,7
ELARA-830-AP	ELARA-830-AB	aluminum	830	95	50	3,0

GLIDES
INCLUDED



CHAIR BASE

TARA

NEW



BASES

CHAIR BASE

TARA

- + modern design
- + low model
- + glides included

New design base which is available in several sizes. Unique is the small 3 star base which is suitable for side tables. The base is also available in duo color: black and polished.

	MATERIAL	FINISH	Ø	HEIGHT	CONE	KG
TARA-560-PB	aluminum	polished/black	560	90	50	1,2
TARA-560-B	aluminum	black	560	90	50	1,2
TARA-700-PB	aluminum	polished/black	700	95	50	1,7
TARA-700-B	aluminum	black	700	95	50	1,7
TARA-800-PB	aluminum	polished/black	800	105	50	2,3
TARA-800-B	aluminum	black	800	105	50	2,3



GLIDES
INCLUDED



CHAIR BASE

GRAFFIAS



CHAIR BASE

GRAFFIAS

- + modern design
- + 3 finishings
- + glides included

POLISHED	BLACK	BRUSHED	MATERIAL	Ø	HEIGHT	CONE	KG
GRA-50-675-AP	GRA-50-675-AB	GRA-50-675-BR	aluminum	675	55	50	1,6



CHAIR BASE

GEMMA

- + modern design
- + low model
- + for glides or castors
(not included)

	MATERIAL	FINISH	Ø	ADAPTER	HEIGHT	CONE	KG
GEMMA-720-AP	aluminum	polished	720	38	72	40	2,9
GEMMA-820-AP	aluminum	black	820	38	72	40	3,2



NEW



CHAIR BASE

RANA

- + modern design
- + low model
- + glides included
- + for different heights

The Rana is a modular base, which can be made suitable for different heights by using different center columns. Also available with matching seat plates.

POLISHED	BLACK	MATERIAL	Ø	HEIGHT	CONE	KG
RANA-680-AP	RANA-680-AB	aluminum	680	155	40	2,1
RANA-750-AP	RANA-750-AB	aluminum	750	165	40	2,2
RANA-820-AP	RANA-820-AB	aluminum	820	165	40	2,3

GLIDES
INCLUDED



NEW



CHAIR BASE

MORNING STAR

- + modern design
- + for glides or castors
(not included)

POLISHED	MATERIAL	Ø	ADAPTER	HEIGHT	CONE	KG
MOR-630-AP	aluminum	630	28	50	50	1,6
MOR-730-AP	aluminum	730	28	50	50	1,9
MOR-830-AP	aluminum	830	28	50	50	2,1

Matching glides or castors

Use castors or glides with pin 11x22

FOR
GLIDES OR
CASTORS



CHAIR BASE

TITAN

- + 'heavy duty' chair base
- + modern design
- + steel
- + glides included

A 'heavy duty' base made entirely from steel, but with sleek and modern looks.

	MATERIAL	FINISHING	Ø	HEIGHT	CONE	KG
TITAN-450-MB	steel	black coating	450	42	50	3,7
TITAN-740-MB	steel	black coating	740	53	50	6,9

GLIDES
INCLUDED



CHAIR BASE

LUNAR

- + modern design
- + 2 sizes
- + 3 finishings
- + nylon glides included

Aluminum disc base with a $\varnothing 50$ mm cone connector. Suitable for turning spindles and gas cylinders.

	MATERIAL	FINISHING	Ø	HEIGHT	CONE	KG
LUNAR-450-B	steel	black	450	60	50	3,6
LUNAR-450-BR	stainless steel	brushed	450	60	50	3,6
LUNAR-450-C	steel	chrome	450	60	50	3,6
LUNAR-625-B	steel	black	625	60	50	6,0
LUNAR-625-BR	stainless steel	brushed	625	60	50	6,0
LUNAR-625-C	steel	chrome	625	60	50	6,0



LUNAR-450-B



LUNAR-625-BR

CHAIR BASE

ALGOL

- + modern design
- + nylon glides included

Aluminum trumpet base with a $\varnothing 50$ mm cone connector. Suitable for turning spindles and gas cylinders.

POLISHED	BLACK	\varnothing	H	CONE	KG
BA633-P	BA633-B	460	135	50	2,0





SPINDLES

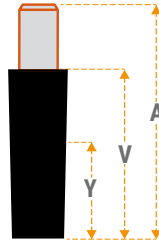
SPINDLES

TURNING SPINDLES

DIRECT
FROM
STOCK10 YEAR
GUARANTEECONE
30CONE
50

These turning spindles are used for swivel chairs and recliners with a fixed seat height. The spindles are available in several lengths for any desired seat height. For these spindles we can supply welding cones or construct a tailor-made seat plate for you. These spindles are suitable on every chair base with cone $\varnothing 50$ mm.

FINISHING: C chrome column, shiny spindle
B black column, shiny spindle
BR brushed on request



A	V	Y	CHROME	BLACK
122	70	55	TS70-55-C	TS70-55-B
132	80	55	TS80-55-C	TS80-55-B
147	95	55	TS95-55-C	TS95-55-B
157	105	55	TS105-55-C	TS105-55-B
167	115	55	TS115-55-C	TS115-55-B
177	125	55	TS125-55-C	TS125-55-B
187	135	55	TS135-55-C	TS135-55-B
197	145	55	TS145-55-C	TS145-55-B
210	150	55	TS150-45-C	TS150-45-B
207	155	55	TS155-55-C	TS155-55-B
217	165	55	TS165-55-C	TS165-55-B
227	175	55	TS175-55-C	TS175-55-B
237	185	55	TS185-55-C	TS185-55-B
247	195	55	TS195-55-C	TS195-55-B
257	205	55	TS205-55-C	TS205-55-B
267	215	55	TS215-55-C	TS215-55-B
277	225	55	TS225-55-C	TS225-55-B
287	235	55	TS235-55-C	TS235-55-B
297	245	55	TS245-55-C	TS245-55-B
307	255	55	TS255-55-C	TS255-55-B

ON REQUEST
CONE
28

SPINDLES

AUTO RETURN SOLUTIONS FOR METAL BASES

If you want to construct your own base from metal parts, we have a welding cone available in combination with an auto return spindle (TSA54-50-B).



	HEIGHT	OUTER Ø BOTTOM	OUTER Ø TOP	INNER CONE
AS201	75	60	62	54

	A	V	CONE
TSA54-50-B	115	65	28



If you want to construct your own base from metal parts, we have a set available with a square auto return spindle and welding brackets.

	DESCRIPTION	HEIGHT	WIDTH	DEPTH
TSA56-50-SET	set of square auto return spindle with welding brackets	120	56	56
	size of the brackets	70	30	30

	A	V	CONE
size of square auto return spindle	120	70	28

TSA56-50-SET (WELDING BRACKETS INCLUDED)



SPINDLES

AUTO RETURN SPINDLES

	A	V	Y
TSA125-55-B	168	125	55
TSA125-100-B	168	125	100

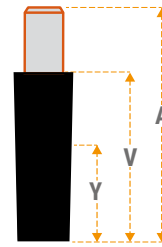


TSA125-55-B TSA125-100-B
Other lengths on request

	A	V	Y
TSA50-50-B	115	60	60



TSA50-50-B



AUTO RETURN PLATE

The auto return plate replaces the seat plate and is unique because it can turn 360°. It returns to its starting position.

	MATERIAL	HEIGHT	HOLE PATTERN
SM812-B	metal	34	141 x 141



MECHANISMS

SM820

Steel mechanism

	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM820	black	30	55	150 x 150 160 x 160

CONE
Ø30

**SM827**

Steel mechanism

	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM827	fixed	steel	black	30	45	135 x 135 160 x 160

CONE
Ø30



MECHANISM

SM828

Steel mechanism

	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	HOLE PATTERN
SM828	fixed	steel	black	28	35	170 x 170 190 x 190

CONE
Ø28



MECHANISMS

SM840Aluminum
mechanism

Design mechanism with 6° fixed seat angle.

	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM840-B	aluminum	black	28	82	6°	100 x 125
SM840-P	aluminum	polished	28	82	6°	100 x 125

Perfect
match with**ALCOR &
AVIOR****SM841**Aluminum
mechanism

Design mechanism with fixed seat angle and lever for height adjustment.

	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM841-B	aluminum	black	28	82	6°	100 x 125
SM841-P	aluminum	polished	28	82	6°	100 x 125



MECHANISM

SM830Aluminum
mechanism

Design mechanism with 5° fixed seat angle.

CONE
Ø28

	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM830-B	aluminum	black	28	70	5°	158 x 184 x 196
SM830-P	aluminum	polished	28	70	5°	158 x 184 x 196

Perfect
match with**ALCOR &
AVIOR**

SM835-P



GAIA-650-AP

SM835-B



GAIA-650-AB

MECHANISM

SM835Aluminum
mechanism

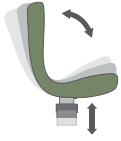
Design mechanism with 2° fixed seating angle.

CONE
Ø28

	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM835-B	aluminum	black	28	60	2°	150 x 200
SM835-P	aluminum	polished	28	60	2°	150 x 200
SM835-PPC	aluminum	ppc	28	60	2°	150 x 200

Perfect
match with**GAIA &
ALCOR**

MECHANISM

SM017**Aluminum/steel
tilt mechanism**

Aluminum tilt mechanism with steel mounting plate. The tilt mechanism has a lever for height adjustment. The seat angles are 7° backwards (B), and 6° forward (F).

	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM017-B	tilt	aluminum/steel	black	28	86	7° B - 6° F	155 x 200
SM017-P	tilt	aluminum/steel	polished	28	86	7° B - 6° F	155 x 200



MECHANISMS

SM019**Aluminum
tilt mechanism**

The seat angles are 7° backwards (B) and 5° forward (F).
The SM019 can be locked by moving the knob and has a lever for height adjustment.

	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM019-B	tilt	aluminum	black	28	86	7° B - 5° F	200 x 153

**SM020****Aluminum
tilt mechanism**

The seat angles are 7° backwards (B) and 5° forward (F).
The SM020 can be locked by moving the knob.

	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM020-B	tilt	aluminum	black	28	86	7° B - 5° F	200 x 153



MECHANISM

SM106**Aluminum
tilt mechanism**

New designed tilt mechanism for conference chairs with lever for height adjustment, one locking position and tension adjustment by rotary knob.



	TYPE	MATERIAL	FINISHING	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM106-B	tilt	aluminum	black	28	70	0° - 15°	150 x 150
SM106-P	tilt	aluminum	polished	28	70	0° - 15°	150 x 150

NEW



MECHANISMS

SM107**Aluminum/steel
tilt mechanism**

Aluminum mechanism with steel mounting plate and single lever for both the height- and seat angle adjustment. The SM107 can be locked in 1 position. The weight can be adjusted by a knob.

	TYPE	MATERIAL	FINISHING	LOCKING POSITIONS	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM107	tilt	aluminum/steel	black	1	28	99	0° - 16°	155 x 200



1
locking
position

SM109**Aluminum/steel
tilt mechanism**

Aluminum mechanism with steel mounting plate and single lever for both the height- and seat angle adjustment. The SM109 can be locked in 5 position. The weight can be adjusted by a knob.

	TYPE	MATERIAL	FINISHING	LOCKING POSITIONS	CONE	HEIGHT	SEAT ANGLE	HOLE PATTERN
SM109	tilt	aluminum/steel	black	5	28	99	0° - 16°	155 x 200



5
locking
positions

MECHANISM

SM304**Aluminum
tilt mechanism**

Aluminum tilt mechanism with levers for height adjustment and locking in 6 positions. Tension adjustment by rotary knob. Suitable for large seats.



	TYPE	MATERIAL	FINISHING	SEAT ANGLE	CONE	HEIGHT	HOLE PATTERN
SM304	tilt	aluminum	black	3° - 16°	28	139	200 x 200



6
locking
positions



MECHANISM

SM311

Steel
tilt mechanism

Steel tilt mechanism with separate locking lever. This mechanism is very suitable for large chairs and can be locked in any position. The lever can be disassembled which makes it possible to mount a custom made lever.

	TYPE	MATERIAL	FINISHING	SEAT ANGLE	CONE	HEIGHT	HOLE PATTERN
SM311	tilt	steel	black	1° - 12°	30	58	140 x 232

Matching levers

	MATERIAL	FINISHING
AS414-B	steel	black
AS415-C	steel	chrome



Custom made
design levers
on request!
Just Ask!



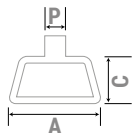
CONE
Ø30



GLIDES WITH INSERTS

SMART GLIDE

The Smart Glide is the first glide/stop system with exchangeable inserts, which can be replaced very easily. This system is ingenious in its simplicity and offers long-term protection for furniture and floors.



		A	C	P
CA16-03	nylon base part	16	3	11
CA16-03-N	nylon insert	16	3	
CA16-03-F	felt insert	16	3	
CA20-03	nylon base part	20	3	11
CA16-03-N	nylon insert	16	3	
CA16-03-F	felt insert	16	3	
CA22-03	nylon base part	22	3	11
CA22-03-N	nylon insert	22	3	
CA22-03-F	felt insert	22	3	

		A	C	P
CA25-03	nylon base part	25	3	11
CA25-03-N	nylon insert	25	3	
CA25-03-F	felt insert	25	3	



CA16-03



CA20-03



CA22-03



CA25-03



CA16-03-F



CA16-03-N



CA22-03-F



CA25-03-F



CA16-03-N



CA16-03-N



CA22-03-N



CA25-03-N

FURNITURE CASTORS

CASTORS

Ø36

DESCRIPTION



FC209

furniture castor with soft tread, nylon

36

16

12

11 x 20



FC209

DESCRIPTION



Ø50

FC300

industrial castor, soft tread, metal housing

50

70

42

ø10

FC300-REM

industrial castor, soft tread, metal housing with brake

50

70

42

ø10



FC300



FC300-REM



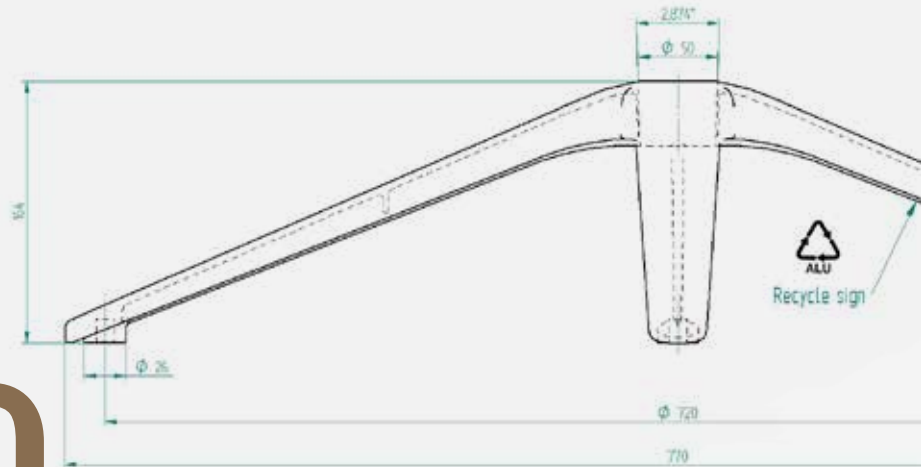
FOAM PARTS

MOLDED FOAM PARTS FOR HOME FURNITURE

Thanks to our extensive network, we have access to manufacturers of foam parts. The possibilities are virtually limitless. We have a range of different models in our showroom and we would like to invite you to experience them and discuss the possibilities.



FROM IDEA TO END PRODUCT



THE HEART OF EVERY SUCCESSFUL PRODUCT IS A GREAT IDEA

Our product design process begins with a spark of inspiration, transforming a raw concept into a practical solution. ACP can support you in the journey from idea to market-ready product.

The design phase is where creativity meets strategy. We combine aesthetic considerations with functional requirements, ensuring the product is not only visually appealing but also user-friendly. Through design renders and 3D printing techniques, we bring the initial idea to life.



PRODUCTION PROCESS

Finally we move into production. In our extensive supply chain we only work with companies that have proven their quality of service. By monitoring the production process we ensure that every product is produced with precision and consistency, ready to exceed customer expectations.

From idea to end product, our comprehensive approach ensures innovative, high-quality products that stand out in the market. Do you need some help in your journey?

Just ask!

CONCEPTING, ENGINEERING & PROTOTYPING

**ENGINEERING & PROTOTYPING**

Engineering plays a crucial role in refining the design. Our team of skilled engineers addresses the technical challenges, focusing on material selection, structural integrity, and manufacturability. This phase ensures that the product is robust, reliable, and meets the highest standards of quality.

Prototype testing is the next critical step. We create prototypes to validate the design and engineering efforts. Rigorous testing allows us to identify and resolve any issues, ensuring the product performs as intended. Feedback from this stage is invaluable, guiding further refinements.



